

## **ANEXO A.**

### **DIAGRAMA DE TUBERÍA E INSTRUMENTACIÓN (PI&D) DE SEPARADORES**

LOCALIZACION

NOTAS

1. -

PLANOS DE REFERENCIA

CONVENCIONES

- GAS DE ALTA
- GAS DE BAJA
- - - LIQUIDOS

A	16-NOV-20	EMITIDO PARA COMENTARIOS	JRS	COO	COO	PM
△	FECHA	DESCRIPCION	DIBUJÓ	DISEÑO	REVISÓ	APROBÓ

REVISIONES

PATIN DE PRODUCCION TIPO

DIAGRAMA DE TUBERIA E INSTRUMENTACION

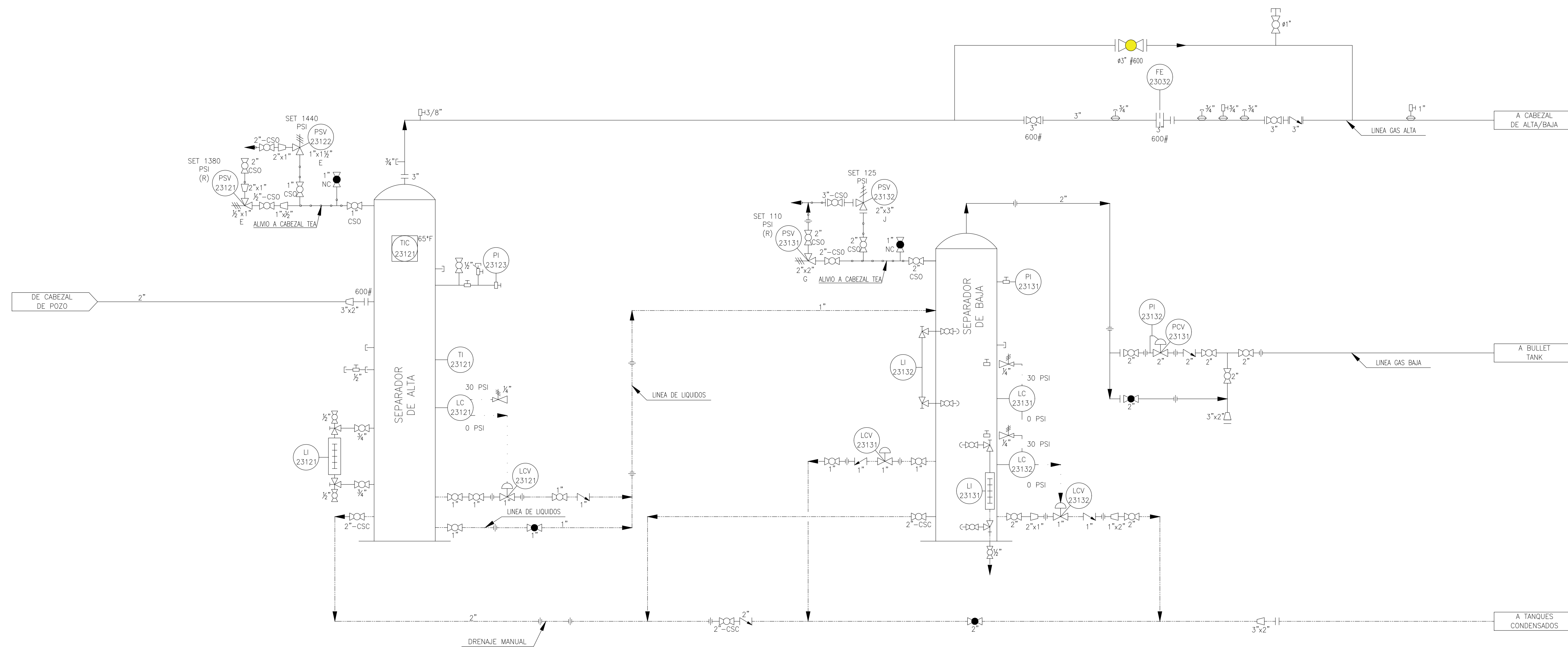
	NOMBRE	MATRICULA	FIRMA	FECHA	PLANO:
DIBUJÓ		-		16-NOV-20	1
DISEÑO		-		16-NOV-20	1
REVISÓ		-		16-NOV-20	SIN
APROBÓ		-		16-NOV-20	

No PLANO: -P&ID-001 REV. A

SEPARADOR DE ALTA	
VOLUMEN	16.3 ft3
DIAMETRO	20"
LONGITUD	7 ft 6"
PRESIÓN DE DISEÑO	1440 PSIG
TEMP. DE DISEÑO	120°F

SEPARADOR DE BAJA	
VOLUMEN	23.5 ft3
DIAMETRO	24"
LONGITUD	7 ft 6"
PRESIÓN DE DISEÑO	125 PSIG
TEMP. DE DISEÑO	120°F

VÁLVULA CONTROL DE CONTRAPRESIÓN	
TIPO	GLOBO
DIAMETRO	2"
REGULADOR	INCORPORADO
PRESIÓN DE DISEÑO	300 PSIG
TEMP. DE DISEÑO	100°F



## **ANEXO B.**

**FORMA30SH Ministerio de Minas y Energía**

DISTRIBUCION COPIAS  
 ORIGINAL Y COPIA SUBD. HIDROCARB.  
 1 COPIA OFICINA DE ZONA  
 COPIAS OPERADOR

MINISTERIO DE MINAS Y ENERGIA  
 DIRECCION GENERAL DE HIDROCARBUROS  
 SUBDIRECCION DE HIDROCARBUROS

FORMA No. 30 SH  
 REVISADA: Feb-95

**INFORME MENSUAL SOBRE PRODUCCION , PLANTAS Y CONSUMOS DE GAS NATURAL Y PROCESADO**

OPERADOR:

CONTRATO:

MES:

AÑO:

CAMPOS	GAS DE FORMACION KPC	CONTENIDO DE			GAS DE FORMACION PROCESADO K.P.C.	CONSUMO DE GAS SIN PROCESAR							
		PROPANO Glns/KPCG	BUTANOS Glns/KPCG	GASOLINA Glns/KPCG		CONSUMIDO EN EL CAMPO K.P.C.	ENTREGADO A GASODUCTO (4)			QUEMADO AL AIRE K.P.C.	USADO EN BOMBEO NEUMATICO K.P.C.	GAS INYECTADO A YACIMIETOS K.P.C.	
							GASODUCTOS K.P.C.	GENERACION ELECTRICA K.P.C.	OTROS K.P.C.				
<b>TOTAL</b>	<b>0.00</b>				<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>

TOTAL GAS PROCESADO EN PLANTA K.P.C.	PRODUCTOS OBTENIDOS DEL GAS					CONSUMO DE GAS PROCESADO						
	GLP (Galones)	PROPANO (Galones)	BUTANOS (Galones)	GASOLINA NATURAL (Galones)	GAS TRANSFORMADO EN GASOLINA NATURAL K.P.C.	CONSUMIDO EN EL CAMPO K.P.C.	ENTREGADO A GASODUCTOS K.P.C.	GENERACION ELECTRICA K.P.C.	OTROS K.P.C.	QUEMADO AL AIRE K.P.C.	USADO EN BOMBEO NEUMATICO K.P.C.	GAS INYECTADO A YACIMIETOS K.P.C.

\_\_\_\_\_  
 REPRESENTANTE AUTORIZADO DEL OPERADOR  
 MATRICULA No. DE CPIP

\_\_\_\_\_  
 REPRESENTANTE AUTORIZADO DE LA ANH  
 MATRICULA No. DE CPIP

Observaciones :

## **ANEXO C.**

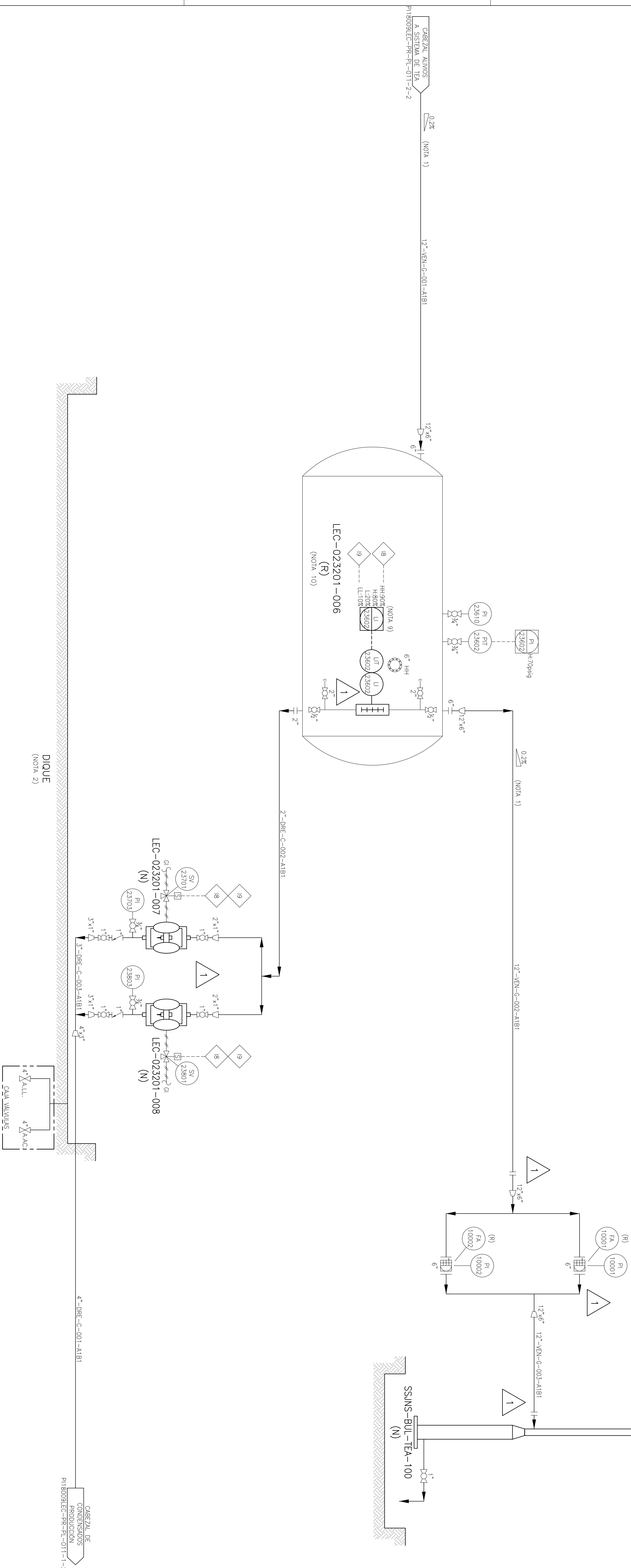
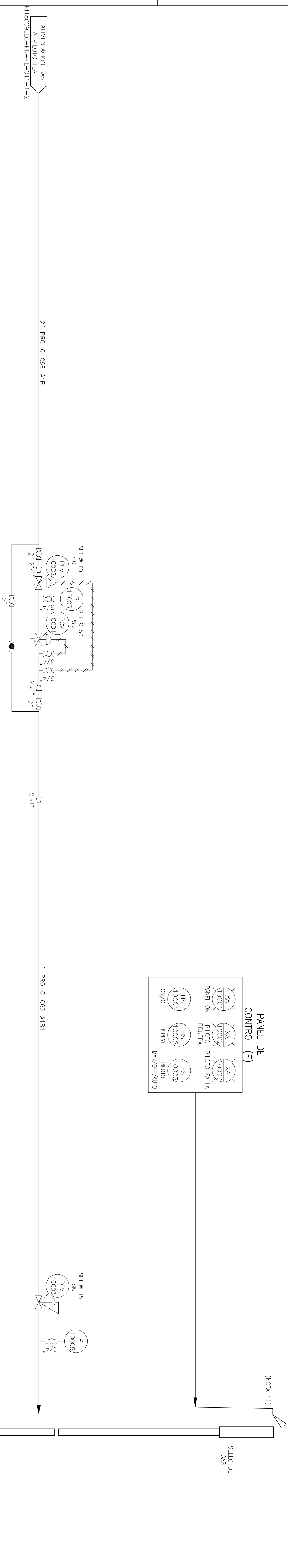
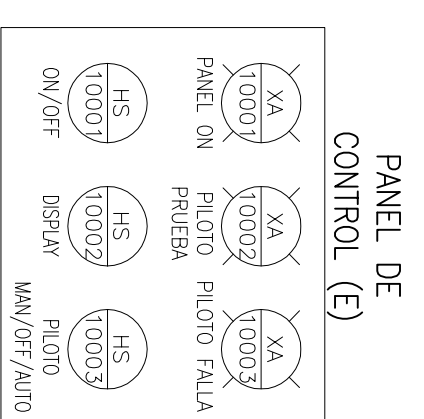
### **Diagrama de tubería e instrumentación (P&ID) de TEA**

<b>LEC-023201-006 (R)</b>	
<b>TAMBOR DE TEA - KOD</b>	
TIPO	HORIZONTAL
VOLUMEN	535 ft3
DIAMETRO	70"
LONGITUD	20 FT
PRESION MAXIMA DE OPERACION	60 PSIG
TEMP DE OPERACION	60 F°
PRESION DE DISEÑO	200 PSIG @ 130F°

<b>LEC-023201-007/008 (N)</b>	
<b>BOMBA CONDENSADOS KOD</b>	
TIPO	DIAPHRAGMA
DIAMETRO	1.1"x1"
PRESION DE OPERACION	10 GPM @ 235PSIG
CAPACIDAD	40 GPM

<b>INTERLOCK</b>	
<b>ACCION A EJECUTAR</b>	
18	ENCENDIDO BOMBAS LEC-023201-007/008 POR MANEJO DEL NIVEL OPER EN EL TAMBOR DE TEA
19	PARADO BOMBAS LEC-023201-007/008 POR MANEJO DEL NIVEL OPER EN EL TAMBOR DE TEA
	TRANSMISOR DE NIVEL LIT-23802 EN KOD.

<b>TEA-100 (N)</b>	
<b>TEA</b>	
TIPO	CILINDRO VERTICAL
DIAMETRO	12"
ALTURA	12.5 m
CAPACIDAD	40 MASCOT
PRESION DISEÑO	135PSIG @ 120F°



**NOTAS GENERALES**

1. PENDIENTE (0.2%) HACIA EL TAMBOR KNOCK-OUT DEBAJO DE 2.5' (PULGADAS) POR CADA 100 FT.
2. EL DIBUJE DEL EQUIPO DEBE CONTENER EL TAMAÑO DE SU CAPACIDAD.
3. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.
4. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.
5. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.
6. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.
7. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.
8. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.
9. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.
10. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.
11. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.
12. EL DISEÑO DEBE INCLUIR LOS NIVELES OPERACIONALES EN EL TAMBOR DE TEA Y EN SU NIVEL VALVE AL OPERADOR.

**CONVENCIONES**

- EXISTENTE
- NIUEVO
- PIEDURO
- LUMBE DE EQUIPO
- AG TUBERIA AEREA
- UG TUBERIA ENTERRADA
- (N) NIUEVO
- (E) EXISTENTE
- (R) RELOCALIZADO
- (F) FUTURO
- CSE CAR SEAL CLOSE
- C50 CAR SEAL OPEN
- NC NORMALMENTE CERRADA
- NO NORMALMENTE ABIERTO

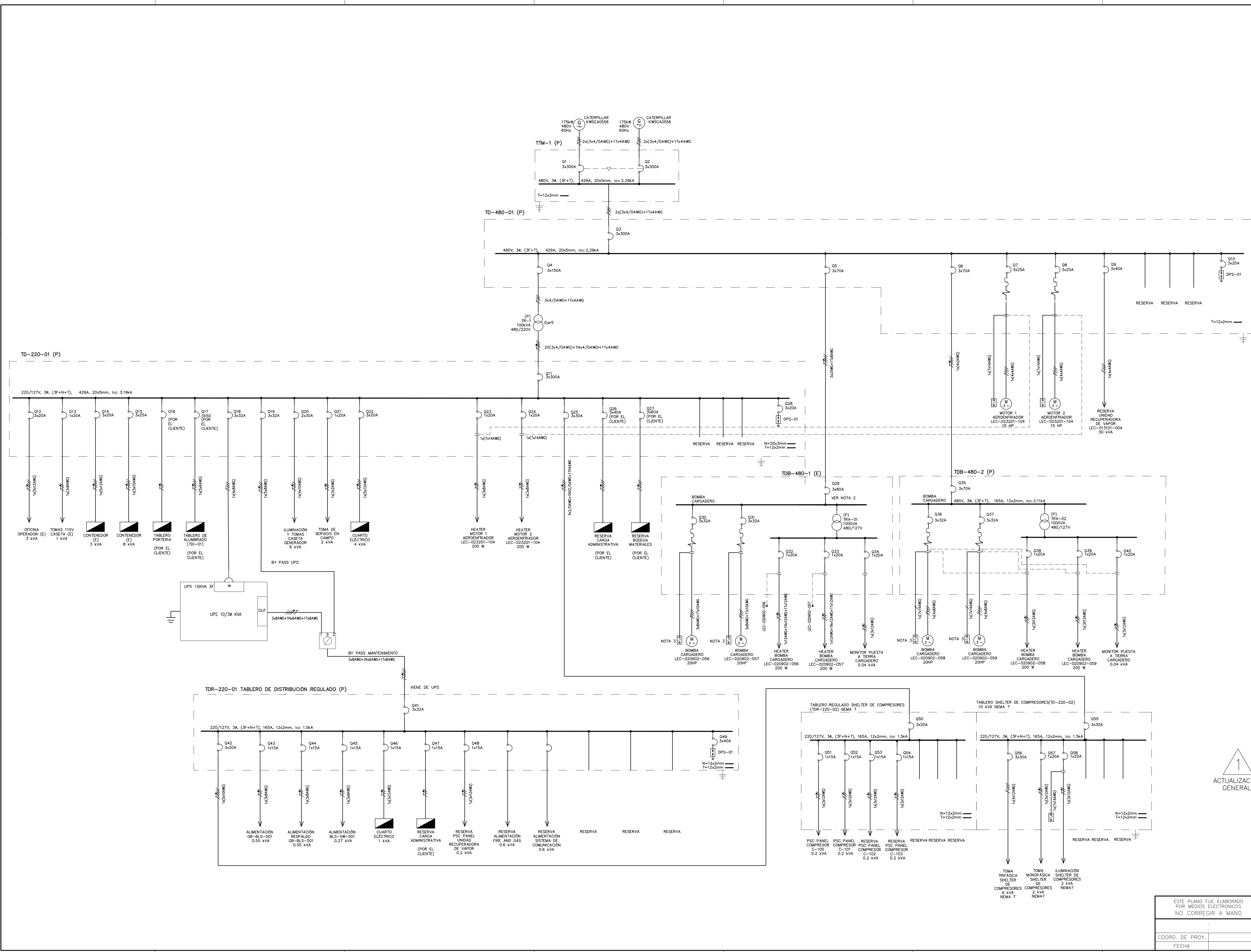
**PLANOS Y DOCUMENTOS DE REFERENCIA**

No.	PLANO No.	DESCRIPCION
DR-1	PIB009LEC-PR-PL-001	ESQUEMA DE OPERACION Y CONTROL
PR-1	ISSC-SIL-FRU-PL-008	ESQUEMA DE OPERACION Y CONTROL

COMANDO	
DESCRIPCION	
COORD. DE PROY.	XXXXXX
FECHA	XXXXXX
REVISOR	XXXXXX
ESTADO	SIN
PLANO No.	PIB009LEC-PR-PL-007
HOJA	1
TOTAL	1

## **ANEXO D.**

### **Plano unifilar eléctrico de locación**



### KEY-PLAN

### NOTAS GENERALES

### CONVENCIONES

- CABLEADO DE CIRCUITOS
- CONDUCTOR DE TIERRA, COLOR VERDE
- CONDUCTOR DE NEUTRO, COLOR BLANCO
- CONDUCTOR DE FASE, COLOR AMARILLO, AZUL O ROJO
- GENERADOR ELÉCTRICO TRIFÁSICO
- INTERRUPTOR TERMOMAGNÉTICO
- TRANSFORMADOR
- TABLEROS LIMITE DE EQUIPO
- LIMITE AREA
- TRANSFERENCIA MANUAL
- EXISTENTE (E)
- PROYECTADO (P)
- ARRANCADOR DIRECTO PARA MOTORES
- BOTONERA
- MOTOR TRIFÁSICO
- TABLEROS
- TABLERO SUMINISTRADO CON EL EQUIPO
- CONTACTOR DE ACCIONAMIENTO (DPS-01)

### PLANOS Y DOCUMENTOS DE REFERENCIA

No.	PLANO No.	DESCRIPCIÓN
PR-1	PI18009LEC-EL-PL-006	...
PR-2	PI18009LEC-EL-PL-005	...
PR-3	PI18009LEC-EL-PL-006	...
PR-4	PI18009LEC-TU-PL-002	...
PR-5	PI18009LEC-TU-PL-003	...
DR-1	PI18009LEC-EL-LI-002	...
DR-2	PI18009LEC-EL-LI-003	...
DR-3	PI18009LEC-EL-MC-000	...
DR-4	PI18009LEC-EL-MC-005	...

DISEÑO	CÉDULA	MATRICULA PROFESIONAL
1	29/03/19	MODIFICADO DONDE SE INDICA
0	21/03/19	APROBADO INGENIERIA DE DETALLE - EMITIDO PARA CONSTRUCCION
C	05/03/19	INCLUIDOS COMENTARIOS DEL CLIENTE - EMITIDO PARA HACCP
B	16/01/19	EMITIDO PARA COMENTARIOS CLIENTE
A	09/01/19	EMITIDO PARA COMENTARIOS CLIENTE
P	19/12/18	REVISION INTERDISCIPLINARIA

ESTE PLANO FUE ELABORADO POR MEDIOS ELECTRONICOS NO CORREGIR A MANO

### UNIFILAR

COORD. DE PROJ.	FECHA	ESCALA	PLANO No.	HOJA	REV.
PI18009LEC-EL-PL-01-R1	SN	PI18009LEC-EL-PL-001	2	2	1

## **ANEXO E.**

**Especificaciones técnicas generador**

**PERKINS – Diésel**

# Technical Data

## 1100 Series

Gen Set

# 1103A-33G

**30,4 kWm @ 1500 rev/min**

**35,4 kWm @ 1800 rev/min**

### Basic technical data

Number of cylinders	3
Cylinder arrangement	Vertical in-line
Cycle	Four stroke
Induction system	Naturally Aspirated
Compression ratio	19.25 : 1
Bore	105 mm (4.13 in)
Stroke	127 mm (4.99 in)
Cubic capacity	3.3 litres
Direction of rotation	Clockwise view from front
Firing order	1,2,3
Total weight (engine only)	
-dry	412 kg
-wet	430 kg

### Overall dimensions

-height	951 mm (37.44 in)
-length	1029 mm (40.51 in)
-width (including mounting brackets)	629 mm (24.76 in)

### Moment of inertia (mk<sup>2</sup>)

Engine:	
- longitudinal	23.3 kgm <sup>2</sup>
- horizontal	38.1 kgm <sup>2</sup>
- axial	24.4 kgm <sup>2</sup>
Flywheel (polar)	1.14 kgm <sup>2</sup>

### Centre of gravity (wet)

- forward from rear of block	210 mm (8.26 in)
- above centre line of block	120 mm (4.72 in)
- offset of RHS of centre line	40 mm (1.57 in)

### Performance

Steady state speed stability at constant load:

- G2  $\pm 0.75\%$

**Note:** All data based on operation to ISO 3046/1, BS 5514 and DIN 6271 standard reference conditions.

### Test conditions

Air temperature: 25 °C

Barometric pressure: 100 kPa

Relative humidity: 30%

### Sound level

Overall sound pressure level (cooling pack and air cleaner fitted):

- at 1500 rev/min 88.1dBA

- at 1800 rev/min 90.7dBA

Sound pressure level from the mean of 4 microphones at the front, left, right and above the engine. Exhaust was piped away out of the test cell.

If the engine is to operate in ambient conditions other than those of the test conditions, suitable adjustments must be made for these changes. For full details, contact Perkins Technical Service Department.

## General installation

Designation	Units	Type of Operation and Application			
		Prime	Stand-by	Prime	Stand-by
		50 Hz	50 Hz	60 Hz	60 Hz
Gross engine power	kWm	28,2	31,0	33,2	36,5
Brake mean effective pressure	kPa (lbf/in <sup>2</sup> )	684 (99.2)	752 (109.0)	669 (97.0)	736 (106.7)
Mean piston speed	m/s (ft/s)	6,35 (20.8)	6,35 (20.8)	7,62 (25.0)	7,62 (25.0)
ElectropaK net engine power	kWm	27,7	30,4	32,2	35,4
Engine coolant flow 35 kPa restriction	l/min (UK gal/min)	125,5 (27.6)	125,5 (27.6)	151,0 (33.2)	151,0 (33.2)
Combustion air flow	m <sup>3</sup> /min (ft <sup>3</sup> /min)	2,16 (76.2)	2,15 (75.9)	2,6 (91.8)	2,57 (90.7)
Exhaust gas flow (max)	m <sup>3</sup> /min (ft <sup>3</sup> /min)	5,7 (201.2)	5,8 (204.8)	6,4 (226.0)	6,6 (233.0)
Exhaust gas temperature (max) in manifold	°C (°F)	500 (932)	520 (968)	520 (968)	530 (986)
Cooling fan air flow	m <sup>3</sup> /min (ft <sup>3</sup> /min)	53,0 (1871.6)	53,0 (1871.6)	70,0 (2472.0)	70,0 (2472.0)
Overall thermal efficiency	%	39,2	39,2	40,0	37,3
Typical genset electrical unit (0.8 pf 25° C)	kWe	24,0	26,4	27,9	30,6
	kVA	30,0	33,0	34,9	38,2
Assumed alternator efficiency	%	87			
<b>Energy balance</b>					
Power in fuel (Fuel heat of combustion)	kW (Btu/min)	72,0 (4098.2)	79,0 (4496.6)	83,0 (4724.3)	98,0 (5578.1)
Power output (gross)	kW (Btu/min)	28,2 (1605.1)	31,0 (1764.5)	33,2 (1889.7)	36,5 (2077.5)
Power to cooling fan	kW (Btu/min)	0,5 (28.4)	0,6 (34.1)	1,0 (56.9)	1,1 (62.6)
Power output (net)	kW (Btu/min)	27,7 (1576.6)	30,4 (1730.3)	32,2 (1832.8)	35,4 (2014.9)
Power to coolant and lubricating oil	kW (Btu/min)	16,0 (910.7)	18,0 (1024.5)	18,0 (1024.5)	22,0 (1252.2)
Power to exhaust	kW (Btu/min)	22,0 (1252.2)	25,0 (1422.9)	27,0 (1536.8)	34,0 (1935.2)
Power to radiation	kW (Btu/min)	5,0 (284.5)	6,0 (341.5)	5,0 (284.5)	6,0 (341.5)

**Caution:** The airflows shown in this table will provide acceptable cooling for an open power unit operating in ambient temperatures of up to 53 °C (127 °F) or 46 °C (114.8 °F) if a canopy is fitted. If the power unit is to be enclosed totally, a cooling test should be done to check that the engine cooling is acceptable. If there is insufficient cooling, contact Perkins Technical Service Department.

## Cooling system

### Radiator

- face area ..... 0.276 m<sup>2</sup> (2.97 ft<sup>2</sup>)
- rows and materials..... single row aluminium
- matrix density and material..... Aluminium 12,5 fins/inch
- width of matrix..... 526 mm (20.7 in)
- height of matrix..... 524 mm (20.6 in)
- pressure cap setting..... 107 kPa

### Fan

- diameter..... 457mm (18 in)
- drive ratio..... 0.85 : 1
- number of blades..... 7
- material..... Composite
- type..... Pusher

### Coolant

- Recommended coolant: 50 % ethylene glycol with a corrosion inhibitor (BS 658 : 1992 or MOD AL39) and 50% clean fresh water.
- Total system capacity
- with radiator..... 10.2 l (21.5 pt)
  - without radiator..... 4.4 l (9.2 pt)
- Maximum top tank temperature..... 110 °C (230 °F)
- Thermostat operating range..... 82 - 93 °C (180 - 199 °F)

## Electrical system

- Type..... Negative ground
- Alternator voltage..... 12 V
- Alternator output..... 65 amps
- Starter motor voltage..... 12 V
- Starter motor power..... 3 kW
- Number of teeth on flywheel..... 126
- Pull in current of starter motor solenoid..... 60 amps
- Hold in current of starter motor solenoid..... 15 amps
- Engine stop solenoid..... 12 V
- Stop solenoid (minimum)
- pull in current..... 10 amps
  - hold in current..... 10 amps

### Cold start recommendations

- Minimum cranking speed..... 120 rev/min

### Starter specification

Starter motor type	Min. starting temp.	Lubricating oil viscosity SAE / battery type - values in CCA				
		°C (°F)	15W/40	15W/40	10W/40	5W/40
12 volt 3.0 kW	-7 (19.4)	1 x 770				
	-10 (14) *		1 x 770			
	-15 (5) *			1 x 770		
	-20 (-4) *				1 x 900	
	-25 (-13) *					2 x 570

\* - Glow plug start aid fitted.

**Note:** CCA - Cold Cracking Amps to SAEJ537.

### Notes:

- Battery capacity is defined by the 20 hour rate
- If a change to a low viscosity oil is made, the cranking torque necessary at lower ambient temperatures is much reduced. The starting equipment has been selected to take advantage of this. It is important to change the appropriate multigrade oil in anticipation of operating in low ambient temperatures.
- Breakaway current is dependent on battery capacity available. Cables should be capable of handling the transient current which may be up to double the steady cranking current.

## Exhaust system

- Maximum back pressure
- 1500 rev/min..... 8 kPa
  - 1800 rev/min..... 10 kPa
- Exhaust outlet size..... 56 mm (2.2 in)

## Fuel System

- Type of injection..... Direct
- Fuel injection pump..... Rotary
- Fuel atomiser..... Multi-hole
- Nozzel opening pressure..... 29,0 MPa (290 bar)

### Fuel lift pump

- Type..... Electrical
- flow/hour..... 120 - 150 l/h (211 - 264 pt/m)
- pressure..... 30 - 75 kPa (4.4 - 10.9 psi)
- Maximum suction head:
- 1500 rev/min..... 17 kPa

### Governor type

- Electronic governor..... Woodward LCS2
- Mechanical and electronic governor speed control to .. ISO 8528, G2

### Fuel specification

Fuel Specification	European RF75-T-96 / DIN EN590 / BS2869 class A2
Density (kg/l @ 15 °C)	0,835 - 0,845
Viscosity (mm <sup>2</sup> /s @ 40 °C)	2,5 - 3,5
Sulphur content (%)	0,1 - 0,2
Cetane number	45 - 50

### Fuel consumption litres/hour (UK gals/hr)

Speed	Power rating				
	110%	100%	75%	50%	25%
1500	7,9 (1.73)	7,1 (1.56)	5,4 (1.18)	3,9 (0.85)	2,5 (0.54)
1800	9,5 (2.08)	8,6 (1.89)	6,6 (1.45)	4,9 (1.07)	3,1 (0.68)

## Induction system

### Maximum air intake restriction

- clean filter..... 3,0 kPa
- dirty filter..... 6,5 kPa
- air filter type..... Dry

## Lubrication system

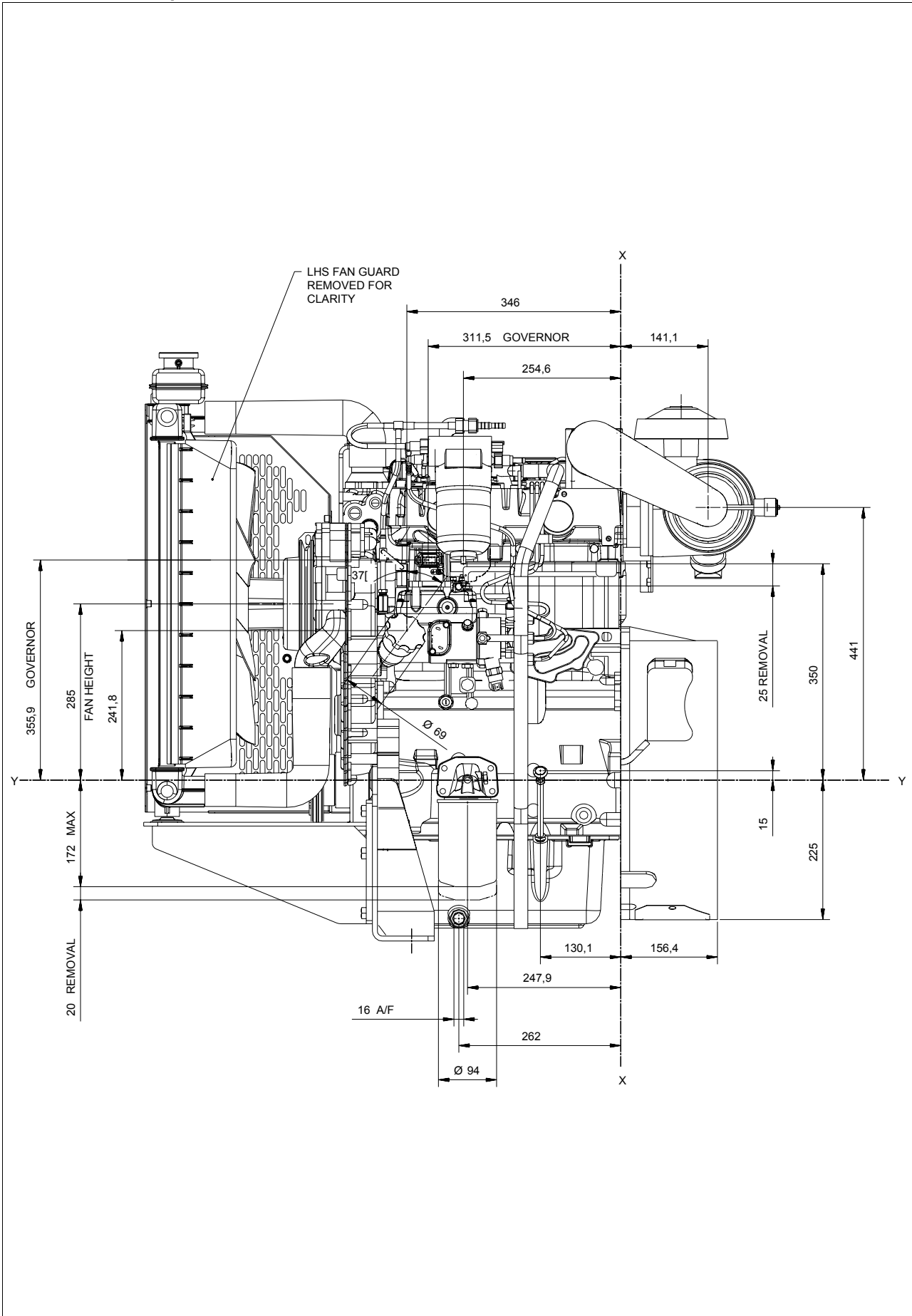
### Lubricating oil capacity

- Total system..... 8,3 l (17.5 pt)
- Sump minimum..... 6,2 l (13.1 pt)
- Sump maximum..... 7.8 l (16.4 pt)
- Maximum engine operating angles:
- front up, front down, right side or left side..... 25°

### Lubricating oil pressure

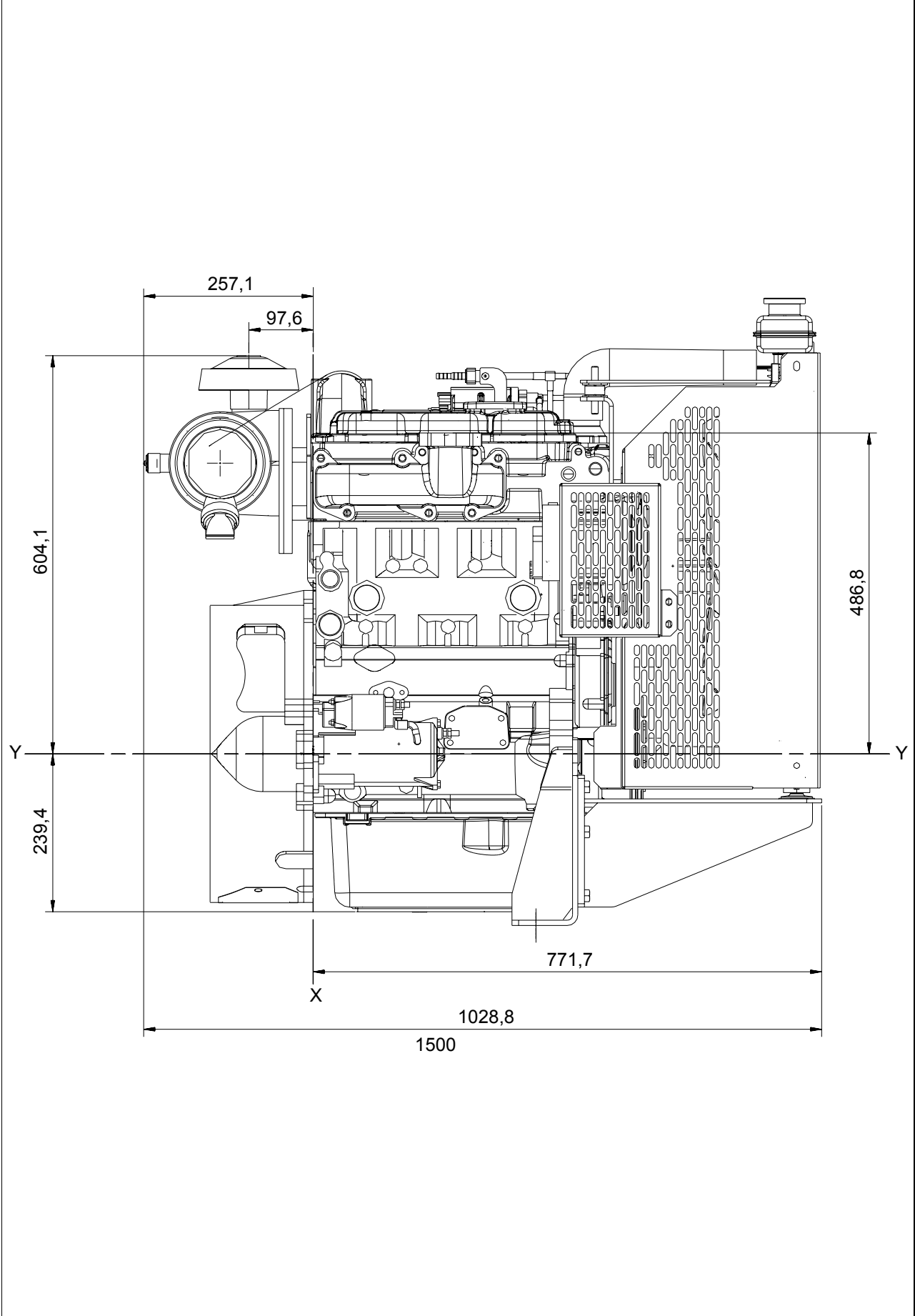
- relief valve opens..... 415 - 470 kPa
  - at maximum no-load speed..... 276 - 414 kPa
- Max continuous oil temperature (in rail)..... 125 °C (257 °F)
- Oil consumption at full load as a % of fuel consumption..... 0.15%

1103A-33G ElectropaK - left view

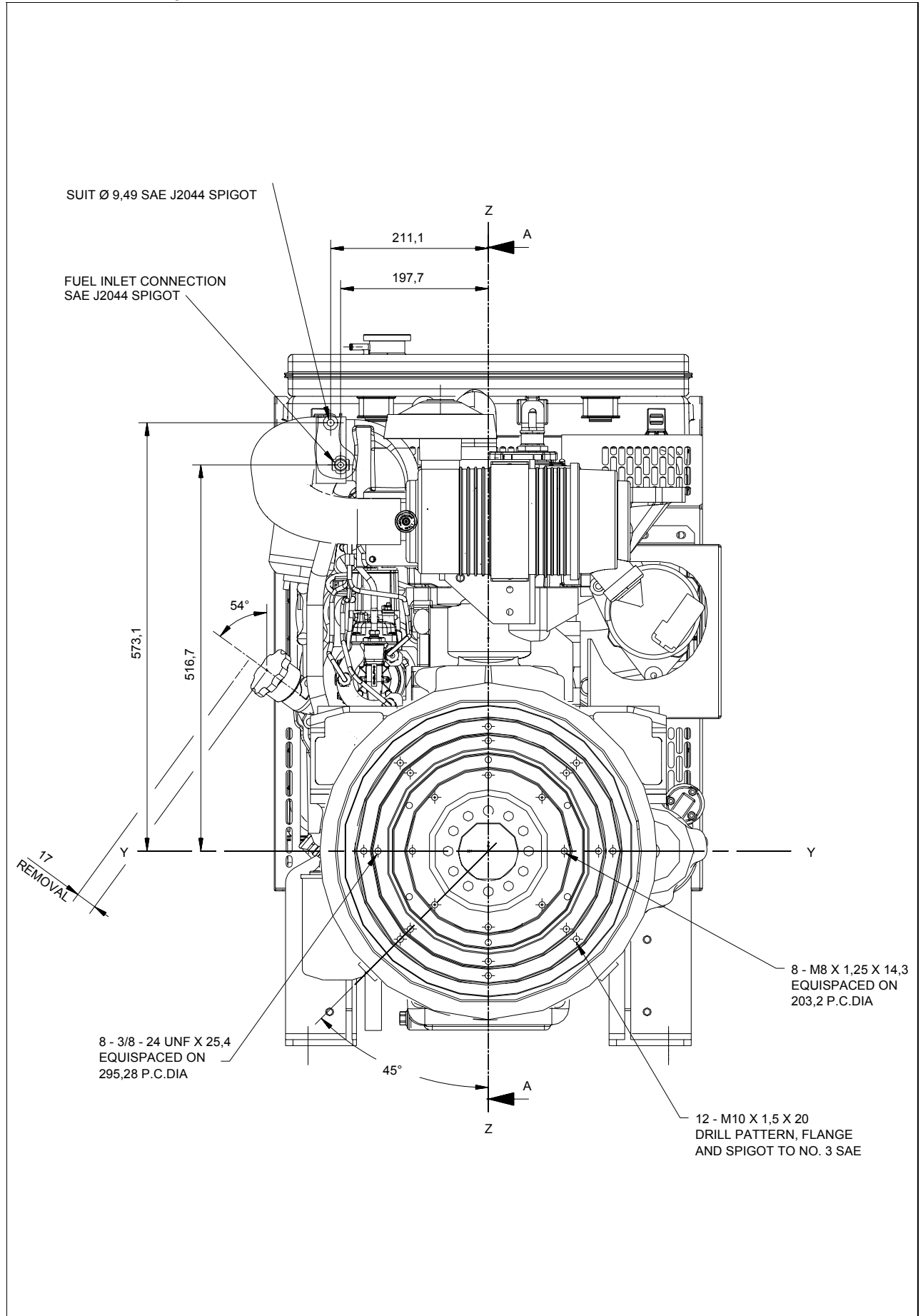




1103A-33G ElectropaK - right view

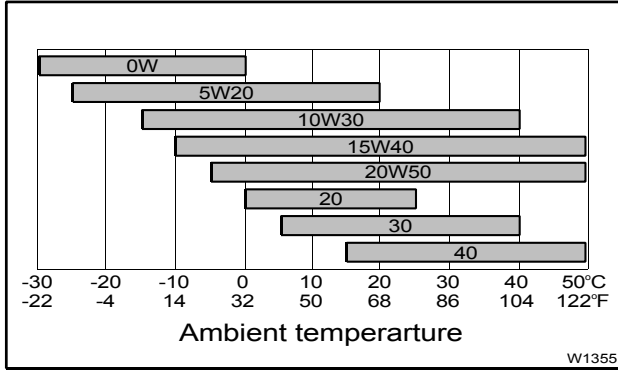


# 1103A-33G ElectropaK - rear view



**Recommended SAE viscosity**

A single or multigrade oil must be used which conforms to API-CG4 / CH4, see illustration below:



**Mountings**

Maximum static bending moment at rear face of block ... 791 Nm (583 lb/ft)

**Load Acceptance**

Initial load acceptance when engine reaches rated speed (15 seconds max after engine starts to crank)			
	Units	1500 rev/min	1800 rev/min
Prime Power	%	90	90
Load	kWm (kWe)	25,7 (21.8)	29,4 (24.7)
Transient Frequency Deviation	%	< -10%	< -10%
Frequency Recovery	Second	<1	<1

The above complies with requirements of Classification 3 & 4 of ISO 8528 - 12 and G2 operating limits stated in ISO 8528 - 5.

The above figures were obtained under test conditions as follows:  
 - alternator efficiency... 87%  
 - minimum ambient temperature ... 15 °C

**Isochronous Governing:**

- typical alternator inertia ... 0.1676 kgm<sup>2</sup>

All tests were conducted using an engine installed and serviced to Perkins Engine Company Limited recommendations.

**The information given in this document is for guidance only.**

**@ Perkins®**

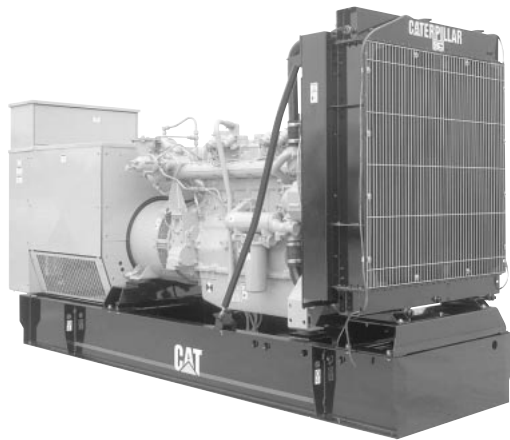
**Perkins Engines Company Limited**  
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 Telephone +44 (0) 1733 583000  
 Fax +44 (0) 1733 582240  
 www.perkins.com

All information in the document is substantially correct at the time of printing but may be subsequently altered by the company.

Distributed by

## **ANEXO F.**

**Hojas de especificaciones de grupos electrógenos  
ofertados**



## STANDBY 240 ekW CONTINUOUS 190 ekW

60 Hz

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability, and cost-effectiveness.

### FEATURES

#### FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested

#### SINGLE-SOURCE SUPPLIER

- **Fully Prototype Tested** with certified torsional vibration analysis available

#### WORLDWIDE PRODUCT SUPPORT

- Worldwide parts availability through the Caterpillar dealer network
- With over 1,200 dealer outlets operating in 166 countries, you're never far from the Caterpillar part you need.
- 99.5% of parts orders filled within 48 hours. The best product support record in the industry.
- Caterpillar dealer service technicians are trained to service every aspect of your electric power generation system.
- Preventive maintenance agreements
- The Cat Scheduled Oil Sampling (S•O•S<sup>SM</sup>) program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products



#### CAT® G3406 TA GAS ENGINE

- Reliable, rugged, durable design
- Field-proven in thousands of applications worldwide
- Low pressure gas



#### CAT SR4B GENERATOR

- Designed to match performance and output characteristics of Caterpillar engines
- Optimum winding pitch for minimum total harmonic distortion and maximum efficiency
- Segregated AC/DC, low voltage accessory box provides single point access to accessory connections



#### CAT CONTROL PANELS

- Two levels of controls, designed to meet individual customer needs:
  - EMCP II provides digital monitoring, metering, and protection
  - EMCP II+ provides EMCP II features along with full-featured power metering and protective relaying



**TECHNICAL DATA**

Open Generator Set — 1800 rpm/60 Hz/480 Volts			Standby DM5439		Continuous DM5440	
<b>Package Performance</b>						
Power rating		ekW	240		190	
Power rating @ 0.8 PF		kVA	300		238	
Aftercooler temperature	Deg C	Deg F	54	130	54	130
<b>Fuel Consumption</b>						
100% load with fan	N•m³/hr	scf/hr	77	2894	64	2398
75% load with fan	N•m³/hr	scf/hr	61	2291	51	1912
50% load with fan	N•m³/hr	scf/hr	45	1682	37	1418
<b>Cooling System</b>						
Ambient air temperature*	Deg C	Deg F	40	105	40	105
Air flow restriction (system)	kPa	in water	0.12	0.5	0.12	0.5
Air flow (maximum @ rated speed for standard radiator arrangement)	m³/min	cfm	679	23,983	836	29,524
Engine coolant capacity with radiator	L	Gal	57	15	57	15
Jacket water outlet temperature	Deg C	Deg F	99	210	99	210
<b>Exhaust System</b>						
Combustion air inlet flow rate	N•m³/min	scfm	16	572	12	466
Exhaust gas stack temperature	Deg C	Deg F	536	997	525	977
Exhaust gas flow rate	N•m³/min	cfm	16	1749	13	1424
Exhaust flange size (internal diameter)	mm	in	127	5	127	5
Exhaust system backpressure (maximum allowable)	kPa	in water	6.7	27	6.7	27
<b>Heat Rejection</b>						
Low Heat Value (LHV) fuel input	kW	Btu/min	780	44,358	647	36,767
Heat rejection to jacket water (includes oil cooler)	kW	Btu/min	234	13,305	210	11,946
Total heat rejection to exhaust (LHV to 25° C)	kW	Btu/min	217	12,319	174	9892
Heat rejection to exhaust (LHV to 120° C)	kW	Btu/min	167	8180	132	6460
Heat rejection to A/C	kW	Btu/min	25	1395	12	694
Heat rejection to atmosphere from engine	kW	Btu/min	31	1774	26	1471
Heat rejection to atmosphere from generator	kW	Btu/min	20	1162	16	897
<b>Generator</b>						
Motor starting capability @ 30% voltage dip**		kVA	649		649	
Frame			447		447	
Temperature rise		Deg C	130		105	
<b>Emissions***</b>						
NOx		g/bhp-hr	17.8		19.7	
CO		g/bhp-hr	1.1		1	
HC (total)		g/bhp-hr	3.9		4.2	
HC (non-methane)		g/bhp-hr	0.59		0.63	
Exhaust O <sub>2</sub> (dry)		%	4.0		4.0	

\*Ambient capability at 200 m (660 ft) above sea level. For ambient capability at other altitudes, consult your Caterpillar dealer.

\*\*Assumes synchronous driver

\*\*\*Emissions data measurement is consistent with those described in EPA CFR 40 PART 89 SUBPART D and ISO 8178-1 for measuring HC, CO, CO<sub>2</sub> and NOx. Data shown is based on steady state engine operating conditions of 77° F, 28.43 inches HG and fuel having a LHV of 920 BTU per cubic foot at 30.00 inches HG absolute and 32° F. Not to exceed emission data shown is subject to instrumentation, measurement, facility and engine fuel system adjustments.

**RATING DEFINITIONS AND CONDITIONS**

**Standby** — Output available with varying load for the duration of the interruption of the normal source power.

**Continuous** — Output available without varying load for an unlimited time.

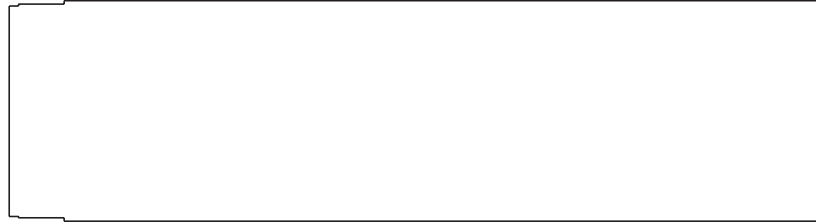
**Ratings** are based on ISO3046/1 standard reference conditions of 25° C (77° F) and 100 kPa (29.61 in Hg).

**Ratings** are based on pipeline natural gas having a LHV (low heat value) of 36.2 mJ/N•m<sup>3</sup> (920 Btu/cu ft). Variations in altitude, temperature, and gas composition from standard conditions or the use of a three way catalyst may require a reduction in engine horsepower.

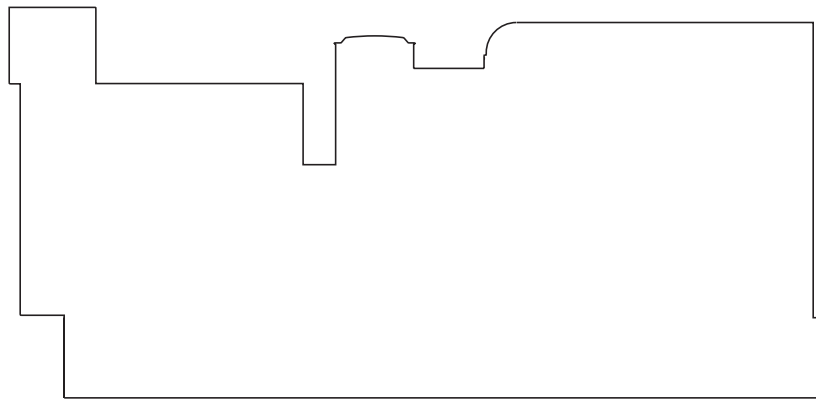
**S T A N D B Y**                    **2 4 0** e k W  
**C O N T I N U O U S**           **1 9 0** e k W  
**6 0** H z



**STANDBY/CONTINUOUS POWER GENERATOR SET PACKAGE — TOP VIEW**



**STANDBY/CONTINUOUS POWER GENERATOR SET PACKAGE — SIDE VIEW**



Package Dimensions		
<b>Length</b>	4074 mm	160.39 in
<b>Width</b>	1398.4 mm	55.05 in
<b>Height</b>	2138.6 mm	84.20 in
<b>Shipping Weight</b>	4318 kg	9500 lb

Note: Do not use for installation design.  
See general dimension drawings  
for detail (Drawing #207-4501).

[www.CAT-ElectricPower.com](http://www.CAT-ElectricPower.com)

TMI Reference No.: DM5439, DM5440

U.S. sourced

LEHE1430-02 (03-02)

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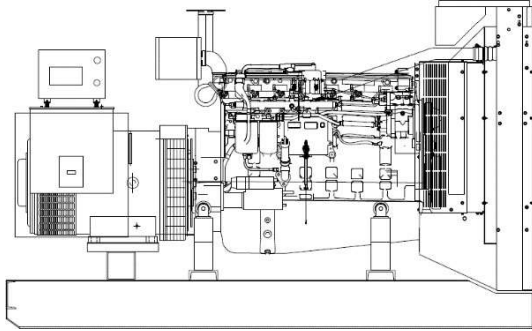
Materials and specifications are subject to change without notice.  
The International System of Units (SI) is used in this publication.

# Specification Sheet

## Gas Generator Set

Hoja de Especificaciones

Grupo Electrónico a Gas



### Standby Power

250 kW • 312.5 kVA • 60Hz

### Prime Power

235 kW • 294 kVA • 60Hz

### Prime Power al 70%

164 kW • 205 kVA • 60Hz

Note: Image shown may not reflect actual package genset pictured may include optional accessories.  
Nota: Imagen de carácter ilustrativa, ya que los equipos en foto pudieran incluir accesorios opcionales

## Rating Power Chart

Tabla de Potencias

Genset Model Modelo del Equipo	Voltage Voltaje	Phases Fases	Hertz Hertz	Standby Rating Natural Gas Potencia Standby		Prime Rating Natural Gas Potencia Prime		Prime Rating Natural Gas Potencia Prime al 70%	
				kW	kVA	kW	kVA	kW	kVA
<b>S250PSI</b>	220V 440V 480V	3	60	250	312.5	235	294	164	205

## Ratings Definitions

Definiciones de Potencia

Prime Power. Applicable for supplying electrical power in lieu of commercially purchased power. The Prime Power rating is applicable for variable loads with unlimited number of operating hours per year. The average power output shall not exceed 70% of the Prime power rating. A 110% overload rating is available one hour in every twelve hours with the total hours at 110% not to exceed 25 hours per year. Maximum number of hours per year is 2,500.

Aplicable para el suministro de energía en ausencia de la comercialmente comprada. Para cargas variables con ilimitadas horas de operación por año. El promedio de carga no debe exceder el 70% de la capacidad en Prime. Es permitida una carga de 110% por una hora cada 12, sin exceder 25 horas por año. Máximo 2,500 horas por año.

## Certifications

Certificaciones



RETIE

## Genset Features

### Características del Grupo Electrónico

This line of generating sets uses PSI engines brand, all are 4-stroke, this ensures a low fuel consumption, also are water-cooled.

We have engines on either line "L" or "V" configuration on 4, 6, 8, 10 and 12 cylinders, with natural aspiration & turbocharged. The electrical system is 24 Volts D.C., including starter motor and battery charger alternator.

These generating sets are mounted onto a steel base frame; engine and alternator are coupled using plate steel discs to make sure the right alignment for all components, alternator is brushless, includes an AVR (Automatic Voltage Regulator). These sets are designed to operate at 1800 RPM, 60 Hz, at 0.8 power factor, NEMA insulation Class H, 3 phases, 4 poles with neutral grounded onto generator core.

The generating sets are built drip proof and radiator is fitted with a cooling fan

En nuestros grupos electrógenos utilizamos motores PSI, todos son de 4 tiempos, lo que asegura un bajo consumo de combustible, enfriados por agua.

Son motores en línea "L" o "V" de 4, 6, 8, 10 y 12 cilindros en línea. Aspiración natural o turbocargados. El sistema eléctrico es a 24 Volts de DC, incluyendo motor de arranque y alternador de carga de baterías.

Los equipos son montados sobre una base tipo patín de acero estructural, el generador es acoplado al motor por medio de discos flexibles de acero formando una sola unidad, asegurando alineación correcta, el generador es del tipo sin escobillas, con regulador automático de voltaje. Diseñados para trabajar a 1800 RPM, 60 Hz, 0.8 de factor de potencia, aislamiento NEMA, CLASE H, 3 fases, 4 hilos con neutro sólidamente aterrizado a la coraza del generador.

Estos generadores son de construcción robusta a prueba de goteo provistos de un ventilador para enfriamiento.

## Engine Features

### Características del Motor

#### Engine Brand

Motor Marca ..... PSI  
**Model**  
 Modelo ..... 14.6L

#### RPM

RPM ..... 1800

#### Frequency, Hz

Frecuencia, Hz ..... 60

#### Standby Rating NG, kWm

Potencia Standby GN, kWm ..... 300

#### Standby Rating NG, bhp

Potencia Standby GN, .bhp ..... 402

#### Standby Rating LP, kWm

Potencia Standby LP, kWm ..... 189

#### Standby Rating LP, bhp

Potencia Standby LP, .bhp ..... 253

#### Number of Cylinders

Número de Cilindros ..... 8

#### Aspiration

Aspiración ..... Turbocharged  
 Turbocargada

#### Cylinder Configuration

Configuración de los cilindros ..... V

#### Bore, in (mm)

Diámetro, in (mm) ..... 5.04 (128)

#### Stroke, in (mm)

Carrera, in (mm) ..... 5.59 (142)

#### Displacement, Cylinder, L

Desplazamiento, Cilindro, L ... 1.82

#### Displacement, Total, L

Desplazamiento, Total, L ..... 14.6

#### Air Filter Type

Tipo de filtro de Aire ..... Dry Element/Elemento Seco

#### Combustion air Flow, m<sup>3</sup>/min

Flujo de Aire para Combustión, m<sup>3</sup>/min ... 14

<b>Exhaust Gas Flow, m<sup>3</sup>/min</b>	
Flujo de Gas de Escape, m <sup>3</sup> /min .....	53.6
<b>Compression Ratio</b>	
Relacion de Compresión .....	10.5:1
<b>Piston Speed, m/s</b>	
Velocidad de Pistón, m/s .....	8.52
<b>Governor, Type</b>	
Tip de Gobernador .....	ECM
<b>Starter, Rated Voltage, V</b>	
Arranque, Voltaje Nominal, V .....	24

<b>Coolant Capacity Without Radiator, L</b>	
Capacidad de Refrigerante Sin Radiador, L .....	43.2
<b>Coolant Capacity With Radiator, L</b>	
Capacidad de Refrigerante Con Radiador, L .....	127
<b>Oil Capacity, Total, L</b>	
Capacidad de Aceite, Total, L .....	31

## Alternator Features

### Características del Alternador

<b>Alternator Brand</b>	
Alternador Marca .....	Stamford
<b>Model</b>	
Modelo .....	UCI274K
<b>Frequency, Hz</b>	
Frecuencia, Hz .....	60
<b>Phases</b>	
Fases .....	3

<b>Insulation</b>	
Aislamiento .....	H
<b>Air Flow, m<sup>3</sup>/s</b>	
Flujo de Air, m <sup>3</sup> /s .....	0.7
<b>Voltage Regulation</b>	
Regulacion de Voltaje .....	1%
<b>Total Harmonic TGH/THC</b>	
Total de Armónicos TGH/THC (%) .....	< 5%

## Output

### Amperaje de Salida

220/127V, 3Ø. 0.8 pf (fp) Standby GN .....	250KW .....	820Amp
220/127V, 3Ø. 0.8 pf (fp) Prime GN .....	235kW .....	770 Amp
220/127V, 3Ø. 0.8 pf (fp) Standby GLP .....	160kW .....	524 Amp

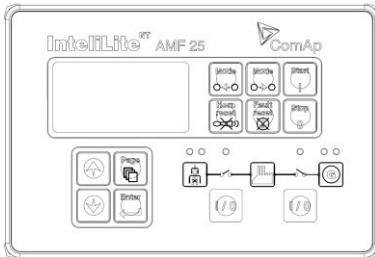
## Fuel Consumption

### Consumo de Combustible

<b>Fuel Consumption 100% Load-GN Standby</b>	<b>Kg/Hour</b>
Consumo de Combustible @ 100% Carga- GN Standby .....	Kg/Hora .....
	63
<b>Fuel Consumption 100% Load-LP Standby</b>	<b>Kg/Hour</b>
Consumo de Combustible @ 100% Carga- LP Standby .....	Kg/Hora .....
	49

## Control Module

### Módulo de Control



The different solutions of controls that have for our range of gensets, allows a simple operation in manual and automatic mode.

This control provides an automatic start due to network failure. Allows to monitor the power supply.

Las diferentes soluciones de controles que se tienen para nuestra gama de grupos generadores, permite una operación simple en modo manual y automático.

Este módulo de control proporciona un arranque automático por fallo de red. Permite monitorear la red eléctrica.

IntelliLiteNT AMF25 is a comprehensive AMF-controller for single generating sets operating in stand-by mode. IL-NT AMF25 features extended support of electronic engines and extension modules.

IntelliLiteNT controllers are equipped with a powerful graphic display showing icons, symbols and bar-graphs for intuitive operation, which sets, together with high functionality, new standards in Gen-set controls.

IntelliLiteNT automatically starts the Gen-set, closes the Gen-set C.B. when all conditions are met, then stops the engine on external signal or by pressing pushbuttons.

IntelliLiteNT provides gas engine support without ventilation.

The key feature of IntelliLiteNT is its easy-to-use operation and installation. Predefined configurations for typical applications are available as well as user-defined configurations for special applications.

#### Digital generator measurement

- Generator current per phase (amps)
- Generator frequency (Hz)
- Voltage C.A. Between L-L and L-N
- Engine coolant temperature (°C)
- Engine oil pressure (PSI)
- Battery Voltage V.C.D.
- kW per phase and total
- kVA per phase and total
- kVA per phase and total
- Power factor per phase and total
- kWh and kVARh
- Operation hours counter
- Start counter
- Maintenance hours counter

IntelliLiteNT AMF25 es un controlador AMF integral para grupos generadores individuales que operan en modo de espera. IL-NT AMF25 ofrece soporte extendido de motores electrónicos y módulos de extensión.

Los controladores IntelliLiteNT están equipados con una potente pantalla gráfica que muestra iconos, símbolos y gráficos de barras para un funcionamiento intuitivo, que establece, junto con una gran funcionalidad, nuevos estándares en los controles Gen-set.

IntelliLiteNT inicia automáticamente el conjunto Gen, cierra el conjunto Gen C.B. cuando se cumplen todas las condiciones, luego detiene el motor en una señal externa o presionando los botones.

IntelliLiteNT proporciona soporte para motor de gas sin ventilación.

La característica clave de IntelliLiteNT es su operación e instalación fáciles de usar. Se encuentran disponibles configuraciones predefinidas para aplicaciones típicas, así como configuraciones definidas por el usuario para aplicaciones especiales.

#### Medición digital de generador

- Corriente de generador por fase (amperes)
- Frecuencia de generador (Hz)
- Voltaje C.A. entre L-L y L-N
- Temperatura del refrigerante de motor (°C)
- Presión de aceite de motor (PSI)
- Voltaje de Batería V.C.D.
- kW por fase y total
- kVA por fase y total
- kVA por fase y total
- Factor de potencia por fase y total
- kWh y kVARh
- Contador de horas de operación
- Contador de arranques
- Contador de horas de mantenimiento

Engine warning functions

- Low oil pressure
- Analogue pressure sensor failure
- High coolant temperature
- Analog refrigerant sensor failure
- High battery voltage
- Low battery voltage
- Ineffective Battery
- Necessary maintenance

Engine stop functions

- Low oil pressure (analog)
- High coolant temperature (analog)
- Low Generator Voltage
- High Generator Voltage
- Low generator frequency
- Generator high frequency
- Start failure
- Generator overload
- Low coolant level (optional and configurable as alarm)
- Low digital oil pressure (optional)
- High temperature of the digital refrigerant (optional)
- Emergency Stop button (optional)
- It has 8 programmable digital inputs as alarms or stops of the engine-alternator group

Optionally, remote communication can be provided according to the type of need of the user, being this:

- Through dry contacts, failures and configurable alarms, for example:
  1. Low oil pressure.
  2. Start attempts.
  3. Overload.
  4. Generator voltage failure.
  5. High temperature
  6. Low battery voltage.
  7. Group in operation
- Through communication via RS232, RS485, GPRS, ETHERNET / INTERNET, etc., with information through MODBUS RTU (Standard) or some other protocol (BACNET, PROFIBUS, SNMP) for integration to any type of platform.

Funciones de advertencias del motor

- Baja presión de aceite
- Avería de sensor analógico de presión
- Alta temperatura del refrigerante
- Avería de sensor analógico de refrigerante
- Voltaje alto de batería
- Voltaje bajo de batería
- Batería Ineficaz
- Mantenimiento necesario

Funciones de paro del motor

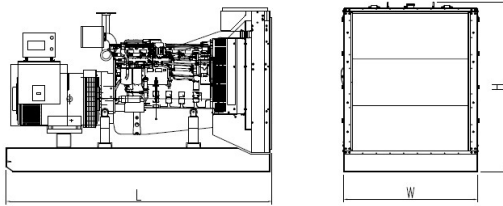
- Baja presión de aceite (analógico)
- Alta temperatura del refrigerante (analógico)
- Bajo Voltaje de Generador
- Alto Voltaje de Generador
- Baja frecuencia de generador
- Alta frecuencia de generador
- Falla de arranque
- Sobrecarga de generador
- Bajo nivel de refrigerante (opcional y configurable como alarma)
- Baja presión de aceite digital (opcional)
- Alta temperatura del refrigerante digital (opcional)
- Botón Paro de emergencia (opcional)
- Cuenta con 8 entradas digitales programables como alarmas o paros del grupo motor-generator.

De manera opcional se puede suministrar comunicación remota de acuerdo al tipo de necesidad del usuario, siendo ésta:

- A través de contactos secos, de fallas y alarmas configurables, por ejemplo:
  1. Baja presión de Aceite.
  2. Intentos de arranque.
  3. Sobrecarga.
  4. Falla de voltaje del generador.
  5. Alta temperatura.
  6. Bajo voltaje de batería.
  7. Grupo en operación
- A través de comunicación via RS232, RS485,GPRS, ETHERNET/INTERNET, etc., con información a través de MODBUS RTU (Estándar) o algún otro protocolo (BACNET, PROFIBUS, SNMP) para integración a cualquier tipo de plataforma.

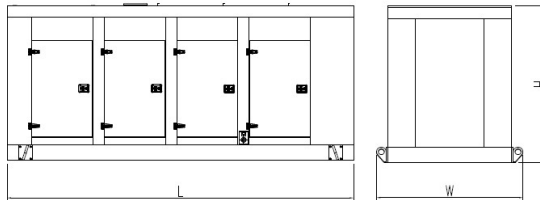


**Genset Base Frame • Equipo Base Estructural**



<b>Dimensions</b>	cm	260 x 170 x 180
Dimensiones	(in)	(102 x 66 x 70)
<b>Weight</b>	kg	2465
Peso	(lbs)	(5435)

**Genset Enclosure • Equipo en Caseta**



<b>Dimensions</b>	cm	440 x 210 x 210
Dimensiones	(in)	(173 x 82 x 82)
<b>Weight</b>	kg	TBD
Peso	(lbs)	(TBD)

Dimensions in centimeters, dry weight, do not use for installation design. See general dimension drawings for detail. Please contact the department of engineering for exact dimensions and weight

Dimensiones en centímetros, peso seco, no utilizar para el diseño de la instalación. Vea los planos de dimensiones generales para más detalles. Contacte al departamento de Ingeniería para dimensiones y pesos mas precisos.

## References Conditions Condiciones de Referencia

Standar Reference Conditions 25°C (77°F) air inlet temperature 100 m.(328 ft.) A.S.L. 30% relative humidity. All performance engine data are based on the power mentioned

Las condiciones de referencia estándar son de 25°C (77°F) temperatura de entrada de aire, altitud 100 m (328 ft) s.n.m. Humedad relativa del 30%. Todos los datos de desempeño de motores son basados en la potencia mencionada.

\*Consult for available voltages. Contact factory for more details.

\*Consulte voltajes disponibles. Póngase en contacto con fábrica para obtener más detalles.

• C/F= Call Factory

• N/A= No Apply

• C/F= Consulte a Fabrica

• N/A= No Aplica

## How to Use Our code Interpretación de Nuestro Código

Sample • Ejemplo

**S250PSI**

S..... Selmec  
250 ..... 250 kW  
PSI..... Engine

**Comercialized by • Comercializado por**



**Selmec Equipos Industriales S.A. de C.V.**  
Calz. Mariano Esconedo No. 555 Piso 7  
Co. Bosques de Chapultepec, Miguel Hidalgo, CDMX,  
CP 11580  
Tels. 52 55 5122 1200  
selmec.com.mx

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# MGG280 | 14.6 L | 299 kVA

MOBILE GASEOUS GENERATOR

EPA Certified: Mobile and Stationary Non-Emergency



## Prime Power Rating

299 kVA, 237 kW, 60 Hz (NG)  
260 kVA, 208 kW, 50 Hz (NG)  
221 kVA, 177 kW, 60 Hz (LP)  
174 kVA, 139 kW, 50 Hz (LP)

## Continuous Power Rating

224 kVA, 180 kW, 60 Hz (NG)  
195 kVA, 156 kW, 50 Hz (NG)  
165 kVA, 132 kW, 60 Hz (LP)  
130 kVA, 104 kW, 50 Hz (LP)

## Standby Power Rating

335 kVA, 268 kW, 60 Hz (NG)  
287 kVA, 230 kW, 50 Hz (NG)  
236 kVA, 189 kW, 60 Hz (LP)  
213 kVA, 171 kW, 50 Hz (LP)



Picture shown may not reflect actual configuration.

## Codes and Standards

Generac Mobile products are designed to the following standards:



NATM



ISO 8528-5

## Power When and Where You Need It

Generac Mobile generators are designed and engineered to power a variety of projects, in the most extreme environments. Gensets are configured to meet customer needs, including choice of containment, cold weather packages, trailer options, and more.

Generac Mobile generators are manufactured to deliver reliable power, when and where you need it.

**STANDARD FEATURES**

**ENGINE SYSTEM**

- Oil Drain Extension
- Dual Stage Air Cleaner
- Stainless Steel Flexible Exhaust Connection
- Factory Filled Oil and Coolant
- Industrial Exhaust Silencer
- Air Filter Restriction Indicator
- Full Flow Gear Pump
- Oil Make-Up System with Floating Valve
- Oil Make-Up Tank 60L

**COOLING SYSTEM**

- Close Coolant Recovery System
- UV/Ozone Resistant Hoses
- Factory Installed Radiator
- 50/50 Coolant (50% Ethylene Glycol)
- Radiator Drain Extension

**FUEL SYSTEM**

- Automatic Changeover NG/LP
- Fuel Shutoff Solenoid
- Fuel Line NPT Connection

**CONTROL SYSTEM**

- Battery Disconnect Switch
- Solenoid Activated Starter Motor

**GENERATOR SYSTEM**

- Full-Load Capacity Alternator
- Four Pole
- 2/3 Pitch
- Class H Insulation
- Permanent Magnet Generator (PMG) Excitation System

**POWER DISTRIBUTION**

- Connection Lugs

**ENCLOSURE**

- Heavy Gauge Aluminum Sound Attenuated Enclosure
- Skid-Mounted
- High Performance Sound Absorbing Material
- Gasketed Doors
- Upward Facing Discharge Hood (Exhaust)
- Stainless Steel Hinges
- Internal Genset Vibration Isolation

- Wrapped Exhaust Piping
- Bottom (Floor) Power Cable Outlet
- Exhaust Silencer Mounted in Discharge Hood

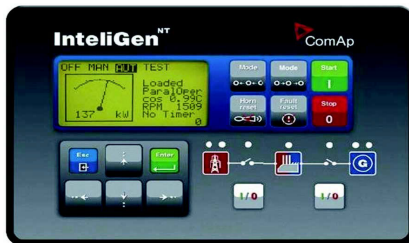
**TRAILER**

- Three 7,000 lb (3,175 kg) Axles
- Electric Brakes
- 3 in (76.2 mm) Ring Hitch
- Transportation Tie Downs
- Safety Chains with Spring Loaded Safety Hooks
- Tongue Jack with Footplate – 10,000 lb (4,536 kg)
- Tires: 16 in (40.64 cm), 10-Ply, Tubeless
- DOT Approved Tail, Side, Brake, and Directional Lights; Recessed Rear Lights
- Illuminated License Plate Holder

**WARRANTY**

- 1 Year or 2,000 Hours

**CONTROL SYSTEM**



**IntelliGen NT™ Display**

**PROGRAM FUNCTIONS**

- Genset START/STOP
- Operation Mode MAN/AUTO/TEST
- Manual Open/Close GCB
- Manual Open/Close MCB
- Horn Deactivation
- Fault Reset
- Menu Navigation
- E-Stop Button

**CONNECTIONS AND COMMUNICATION**

- CAN J1939
- RS485
- Modbus®

**FULL SYSTEM STATUS DISPLAY**

- Power Output (kW)
- Power Factor
- kWh Total and Last Run
- Active / Reactive / Apparent Power
- All Phase AC Voltage
- All Phase Currents
- Oil Pressure
- Coolant Temperature
- Coolant Level
- Engine Speed
- Battery Voltage
- Mains Present
- Mains Failure
- Genset Voltage Present
- Genset Failure
- Genset Circuit Breaker ON
- Mains Circuit Breaker ON

**ALARMS AND WARNINGS**

- Oil Pressure
- Coolant Temperature
- Coolant Level
- Low Fuel Pressure
- Engine Over Speed
- Battery Voltage
- Alarms and Warnings Times and Date Stamped
- Snap Shot of Key Operation Parameters During Alarms and Warnings

# MGG280 | 14.6 L | 299 kVA

MOBILE GASEOUS GENERATOR

EPA Certified: Mobile and Stationary Non-Emergency



## CONFIGURABLE OPTIONS

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### ENGINE SYSTEM

- Engine Coolant Heater

### FUEL SYSTEM

- Parker Fuel Scrubber
- Van Air Fuel Scrubber

### TRAILER

- Spare Tire

## ENGINEERED OPTIONS

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### ENGINE SYSTEM

- Closed Crankcase Ventilation (CCV) Heater with Blanket
- Murphy Oil Gauge

### CONTROL SYSTEM

- Control Panel Lights
- Digital Controls

### POWER DISTRIBUTION

- Cam Locks

## RATING DEFINITIONS

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*Prime:* Applies to supplying power to a varying load in lieu of utility for an unlimited amount of running time.

*Continuous:* The maximum power the generator is capable of delivering continuously while supplying a constant electrical load when operated.

# MGG280 | 14.6 L | 299 kVA

## MOBILE GASEOUS GENERATOR

EPA Certified: Mobile and Stationary Non-Emergency



### APPLICATION AND ENGINEERING DATA

#### ENGINE SPECIFICATIONS

##### General

Make	PSI
Cylinder #	8
Type	V
Displacement: in <sup>3</sup> (L)	892 (14.6)
Bore: in (mm)	5.04 (128)
Stroke: in (mm)	5.59 (142)
Compression Ratio	10.5:1
Intake Method	Turbocharged / Aftercooled
Connecting Rods	Steel Alloy
Cylinder Heads	Cast Iron OHV
Cylinder Liners	Cast Iron Alloy
Ignition	Electronic
Piston Type	Aluminum Alloy
Crankshaft Type	Forged Steel Alloy
Lifter Type	Solid
Intake Valve Material	High-Temperature Steel Alloy
Exhaust Valve Material	High-Temperature Steel Alloy
Hardened Valve Seats	High-Temperature Steel Alloy

##### Engine Governing

Governor	Electronic
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##### Lubrication System

Oil Pump	Gear
Oil Filter Type	Twin Full Flow
Engine Oil Capacity: qt (L)	32.7 (31)

##### Cooling System

Cooling System Type	Pressurized Closed Recovery
Fan Type	Pusher
Fan Diameter: in (mm)	45 (1,143)

##### Fuel System

Fuel Type	Natural Gas / Wellhead Gas/ Liquid Propane
Carburetor	Down Draft
Secondary Fuel Regulator	EPR
Fuel Shutoff Solenoid	Standard (Dual)
Engine Operating Fuel Pressure - in H <sub>2</sub> O (kPa)	7-11 (1.7-2.7)
Inlet Gas Supply Pressure	TBD

##### Engine Electrical System

System Voltage	24 VDC
Battery Charger Alternator	Standard
Battery Size	See Battery Index A0001839766
Battery Voltage	2 × 12 VDC
Ground Polarity	Negative

#### ALTERNATOR SPECIFICATIONS

Standard Model	Stamford (UCI274)
Poles	4
Field Type	Revolving
Insulation Class	H
Total Harmonic Distortion (THD)	<5%
Telephone Interference Factor (TIF)	<50

Standard Excitation	PMG
Bearings	Single
Coupling	Direct via Flexible Disc
Number of Sensed Phases	All
Regulation Accuracy (Steady State)	±1%

# MGG280 | 14.6 L | 299 kVA

MOBILE GASEOUS GENERATOR

EPA Certified: Mobile and Stationary Non-Emergency



## OPERATING DATA

### POWER RATINGS

	Prime NG: kVA/kW (A)	Continuous NG: kVA/kW (A)	Standby NG: kVA/kW (A)
Three-phase, 400/231 VAC @ PF 0.8 50 Hz	260/208 (375)	195/156 (282)	287/230 (415)
Three-phase, 480/277 VAC @ PF 0.8 60 Hz	299/237 (355)	224/180 (270)	335/268 (403)
	Prime LP: kVA/kW (A)	Continuous LP: kVA/kW (A)	Standby LP: kVA/kW (A)
Three-phase, 400/231 VAC @ PF 0.8 50 Hz	174/139 (251)	130/104 (188)	190/152 (274)
Three-phase, 480/277 VAC @ PF 0.8 60 Hz	221/177 (265)	165/132 (198)	203/163 (245)

### FUEL CONSUMPTION RATES

Load	50 Hz						60 Hz					
	Natural Gas: scfh (m <sup>3</sup> /hr)			Propane: scfh (m <sup>3</sup> /hr)			Natural Gas: scfh (m <sup>3</sup> /hr)			Propane: scfh (m <sup>3</sup> /hr)		
	Prime	Continuous	Standby	Prime	Continuous	Standby	Prime	Continuous	Standby	Prime	Continuous	Standby
100%	2,771 (78)	2,134 (60)	3,041 (86)	710 (20)	549 (16)	860 (24)	3,245 (92)	2,544 (72)	3,582 (101)	983 (28)	733 (21)	952 (27)
75%	2,134 (60)	1,656 (47)	2,336 (66)	549 (16)	426 (12)	664 (19)	2,546 (72)	2,020 (57)	2,799 (79)	733 (21)	577 (16)	754 (21)
50%	1,496 (42)	1,178 (33)	1,631 (46)	395 (11)	337 (10)	468 (13)	1,847 (52)	1,496 (42)	2,015 (57)	530 (15)	448 (13)	556 (16)
25%	859 (24)	700 (20)	926 (26)	259 (7)	195 (6)	271 (8)	1,147 (32)	972 (28)	1,231 (35)	372 (11)	322 (9)	358 (10)

### COOLING

	50 Hz	60 Hz
Cooling Fan Air Flow cfm (m <sup>3</sup> /min)	25,714 (728)	30,000 (849)
Coolant Flow gal/min (L/min)	151 (570)	180 (680)
Coolant System Capacity gal (L)	33.5 (127)	33.5 (127)
Heat Rejection to Coolant BTU/min (kcal/sec)	13,904 (55)	16,189 (68)
Cooling Intake Air Temperature	122 (50)	122 (50)
Maximum Allowable Pressure Cap PSI (bar)	14.7 (1)	14.7 (1)

### COMBUSTION AIR REQUIREMENT

	50 Hz	60 Hz
Flow at Rated Power cfm (m <sup>3</sup> /min)	502 (14)	603 (17)

### ENGINE

	50 Hz	60 Hz
Rated Engine Speed (RPM)	1,500	1,800
Horespower at Rated RPM (NG PRP) hp (kW)	308 (230)	362 (270)
BMEP (NG PRP) PSI (kPa)	183 (1,262)	179 (1,234)

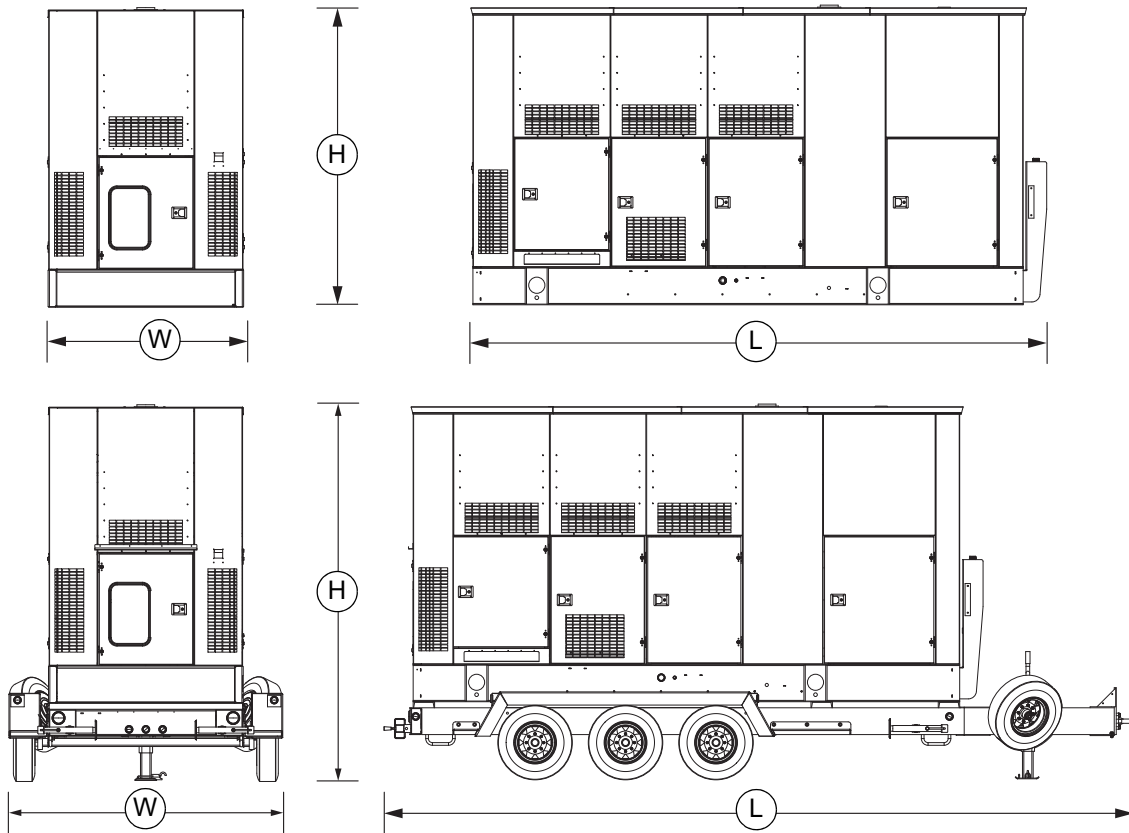
### EXHAUST

	50 Hz	60 Hz
Exhaust Flow lb/hr (kg/hr)	2,094 (950)	2,782 (1,141)
Max. Allowable Backpressure inHG (kPa)	3 (10.2)	3 (10.2)
Exhaust Temperature (Pre Catalyst) °F (°C)	1,350 (732)	1,350 (732)

Deration – Operational characteristics consider maximum ambient conditions. Derate factors may apply under atypical site conditions.

Please consult a Generac Mobile Authorized Service Dealer for additional details. All performance ratings in accordance with ISO3046, BS5514, ISO8528, ISO8665, ISO3046, SAE J1228, SAE J1995, and DIN6271 standards.

**DIMENSIONS AND WEIGHTS\***



02024

**Skid Mounted**

Operating Weight (Dry / Operating) - lb (kg)	10,914 (4,950) / 11,291 (5,121)
L×W×H: in (m)	192×66×92 (4.87×1.67×2.33)

**Trailer Mounted**

Operating Weight (Dry / Operating) - lb (kg)	14,085 (6,388) / 14,462 (6,559)
L×W×H: in (m)	285×102×122 (7.25×2.59×3.09)
Noise Level - Prime (NG PRP), 60 Hz	78 dB(A) @ 23 ft (7m)

\* All measurements are approximate and for estimation purposes only.

**YOUR FACTORY RECOGNIZED GENERAC MOBILE DEALER**

Specification characteristics may change without notice. Dimensions and weights are for preliminary purposes only. Please consult a Generac Mobile Authorized Service Dealer for detailed installation drawings.

# SG200/PG180 | 14.2L | 250 kVA

## INDUSTRIAL SPARK-IGNITED GENERATOR SET

Generac International Products

### Standby Power Rating - SG200

250 kVA, 200 kW, 50 Hz

### Prime Power Rating - PG180

225 kVA, 180 kW, 50 Hz










Image used for illustration purposes only



## Codes and Standards

Generac products are designed to the following standards:

		BS5514 and DIN 6271
		SAE J1349
		NFPA 37, 70, 99, 110
		NEC700, 701, 702, 708
		ISO 3046, 7637, 8528, 9001
		NEMA ICS10, MG1, 250, ICS6, AB1
		ANSI C62.41

## Powering Ahead

Generac ensures superior quality by designing and manufacturing most of its generator components, such as alternators, enclosures, control systems and communications software. Generac also makes its own spark-ignited engines, and you'll find them on every Generac gaseous-fueled generator. We engineer and manufacture them from the block up — all at our facilities throughout Wisconsin. Applying natural gas and LP-fueled engines to generators requires advanced engineering expertise to ensure reliability, durability and necessary performance. By designing specifically for these dry, hotter-burning fuels, the engines last longer and require less maintenance. Building our own engines also means we control every step of the supply chain and delivery process, so you benefit from single-source responsibility.

Plus, Generac Industrial Power's distribution network provides all parts and service so you don't have to deal with third-party suppliers. It all leads to a positive owner experience and higher confidence level. Generac spark-ignited engines give you more options in commercial and industrial generator applications as well as extended run time from utility-supplied natural gas.

**STANDARD FEATURES**

**ENGINE SYSTEM**

- Oil Drain Extension
- Heavy Duty Air Cleaner
- Fan Guard
- Stainless Steel Flexible Exhaust Connection
- Factory Filled Oil and Coolant
- Critical Exhaust Silencer (Enclosed Only)

**Fuel System**

- Fuel Line - NPT Connection
- Primary and Secondary Fuel Shutoff

**Cooling System**

- Closed Coolant Recovery System
- UV/Ozone Resistant Hoses
- Factory-Installed Radiator
- 50/50 Ethylene Glycol Antifreeze

**Electrical System**

- Battery Charging Alternator
- Battery Cables
- Battery Tray
- Rubber-Booted Engine Electrical Connections
- Solenoid Activated Starter Motor

**ALTERNATOR SYSTEM**

- GENprotect™
- Class H Insulation Material
- 2/3 Pitch
- Skewed Stator
- Brushless Excitation
- Sealed Bearing
- Amortisseur Winding
- Full Load Capacity Alternator

**GENERATOR SET**

- Internal Genset Vibration Isolation
- Separation of Circuits - High/Low Voltage
- Separation of Circuits - Multiple Breakers
- Wrapped Exhaust Piping (Enclosed Only)
- Standard Factory Testing
- 2 Year Limited Warranty (Standby Rated Units)
- 1 Year Limited Warranty (Prime Rated Units)
- Silencer Mounted in the Discharge Hood (Enclosed Only)

**ENCLOSURE (If Selected)**

- Rust-Proof Fasteners with Nylon Washers to Protect Finish
- High Performance Sound-Absorbing Material (Sound Attenuation Enclosures)
- Gasketed Doors
- Stamped Air-Intake Louvers
- Upward Facing Discharge Hoods (Radiator and Exhaust)
- Stainless Steel Lift Off Door Hinges
- Stainless Steel Lockable Handles
- RhinoCoat™ - Textured Polyester Powder Coat Paint

**CONTROL SYSTEM**



**Digital H Control Panel—Dual 4x20 Display**

**Program Functions**

- Programmable Crank Limiter
- 7-Day Programmable Exerciser
- Special Applications Programmable Logic Controller
- RS-232/485 Communications
- 3-Phase Sensing Digital Voltage Regulator
- 2-Wire Start Capability
- Date/Time Fault History (Event Log)
- Isochronous Governor Control
- Waterproof/Sealed Connectors
- Audible Alarms and Shutdowns
- Not in Auto (Flashing Light)

- Auto/Off/Manual Switch
- E-Stop (Red Mushroom-Type)
- NFPA110 Level I and II (Programmable)
- Customizable Alarms, Warnings, and Events
- Modbus® Protocol
- Predictive Maintenance Algorithm
- Sealed Boards
- Password Parameter Adjustment Protection
- Single Point Ground
- 16 Channel Remote Trending
- 0.2 msec High Speed Remote Trending
- Alarm Information Automatically Annunciated on the Display

**Full System Status Display**

- Power Output (kW)
- Power Factor
- kW Hours, Total, and Last Run
- Real/Reactive/Apparent Power
- All Phase AC Voltage
- All Phase Currents
- Oil Pressure
- Coolant Temperature
- Coolant Level

- Engine Speed
- Battery Voltage
- Frequency

**Alarms and Warnings**

- Oil Pressure
- Coolant Temperature
- Coolant Level
- Low Fuel Pressure Alarm
- Engine Overspeed
- Battery Voltage
- Alarms and Warnings Time and Date Stamped
- Snap Shots of Key Operation Parameters During Alarms and Warnings
- Alarms and Warnings Spelled Out (No Alarm Codes)

**CONFIGURABLE OPTIONS**

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**ENGINE SYSTEM**

- Engine Coolant Heater
- Oil Heater
- Air Filter Restriction Indicator
- Stone Guard (Open Set Only)
- Critical Exhaust Silencer (Open Set Only)

**ELECTRICAL SYSTEM**

- 10A Battery Charger

**ALTERNATOR SYSTEM**

- Alternator Upsizing
- Anti-Condensation Heater
- Tropical Coating

**CIRCUIT BREAKER OPTIONS**

- Main Line Circuit Breaker
- 2nd Main Line Circuit Breaker
- Shunt Trip and Auxiliary Contact
- Electronic Trip Breaker

**GENERATOR SET**

- GenLink® Communications Software (English Only)
- Extended Factory Testing (3-Phase Only)
- 8 Position Load Center

**ENCLOSURE**

- Weather Protected Enclosure
- Level 1 Sound Attenuation
- Level 2 Sound Attenuation
- Steel Enclosure
- Aluminum Enclosure
- Up to 200 MPH Wind Load Rating (Contact Factory for Availability)
- AC/DC Enclosure Lighting Kit
- Door Open Alarm Switch

**CONTROL SYSTEM**

- 21-Light Remote Annunciator
- Remote Relay Assembly (8 or 16)
- Oil Temperature Indicator with Alarm
- Remote E-Stop (Break Glass-Type, Surface Mount)
- Remote E-Stop (Red Mushroom-Type, Surface Mount)
- Remote E-Stop (Red Mushroom-Type, Flush Mount)
- Remote Communication - Modem
- 10A Run Relay
- Ground Fault Indication and Protection Functions

**ENGINEERED OPTIONS**

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**ENGINE SYSTEM**

- Coolant Heater Ball Valves
- Fluid Containment Pan

**ALTERNATOR SYSTEM**

- 3rd Breaker System

**CONTROL SYSTEM**

- Spare Inputs (x4) / Outputs (x4)
- Battery Disconnect Switch

**GENERATOR SET**

- Special Testing
- Battery Box

**ENCLOSURE**

- Motorized Dampers

# SG200/PG180 | 14.2L | 250 kVA

## INDUSTRIAL SPARK-IGNITED GENERATOR SET

Generac International Products

### APPLICATION AND ENGINEERING DATA

#### ENGINE SPECIFICATIONS

##### General

Make	Generac
Cylinder #	6
Type	Inline
Displacement - L (in <sup>3</sup> )	14.17 (864.71)
Bore - mm (in)	135 (5.31)
Stroke - mm (in)	165 (6.50)
Compression Ratio	9.5:1
Intake Air Method	Turbocharged/Aftercooled
Number of Main Bearings	7
Connecting Rods	Carbon Steel
Cylinder Head	Cast Iron GT250, OHV
Cylinder Liners	Ductile Iron
Ignition	Electronic
Piston Type	Aluminum
Crankshaft Type	Ductile Iron
Lifter Type	Solid
Intake Valve Material	Special Heat-Resistant Steel
Exhaust Valve Material	High Temp Steel Alloy
Hardened Valve Seats	High Temp Steel Alloy

##### Engine Governing

Governor	Electronic
Frequency Regulation (Steady State)	±0.25%

##### Lubrication System

Oil Pump Type	Gear
Oil Filter Type	Full-Flow Spin-On Cartridge
Crankcase Capacity - L (qt)	34.3 (36.2)

##### Cooling System

Cooling System Type	Pressurized Closed Recovery
Fan Type	Pusher
Fan Speed - rpm	1,581
Fan Diameter - mm (in)	762 (30)

##### Fuel System

Fuel Type	Natural Gas
Carburetor	Down Draft
Secondary Fuel Regulator	Standard
Fuel Shut Off Solenoid	Standard
Operating Fuel Pressure - kPa (in H <sub>2</sub> O)	1.7 - 2.7 (7 - 11)

##### Engine Electrical System

System Voltage	24 VDC
Battery Charger Alternator	Standard
Battery Size	See Battery Index 0161970SBY
Battery Voltage	(2) - 12 VDC
Ground Polarity	Negative

#### ALTERNATOR SPECIFICATIONS

Standard Model	Generac 520 mm
Poles	4
Field Type	Revolving
Insulation Class - Rotor	H
Insulation Class - Stator	H
Total Harmonic Distortion	<5%
Telephone Interference Factor (TIF)	<50

Standard Excitation	Permanent Magnet
Bearings	Sealed Ball
Coupling	Direct via Flexible Disc
Prototype Short Circuit Test	Yes
Voltage Regulator Type	Full Digital
Number of Sensed Phases	All
Regulation Accuracy (Steady State)	±0.25%

# SG200/PG180 | 14.2L | 250 kVA

## INDUSTRIAL SPARK-IGNITED GENERATOR SET

Generac International Products

### OPERATING DATA

#### POWER RATINGS - NATURAL GAS

	Standby	Prime
Three-Phase 231/400 VAC @0.8pf	250 kVA/200 kW Amps: 361	225 kVA/180 kW Amps: 325

#### STARTING CAPABILITIES (sKVA)

##### sKVA vs. Voltage Dip

		231/400 VAC					
Alternator	kVA	10%	15%	20%	25%	30%	35%
Standard	250	218	328	437	546	656	765
Upsize 1	300	251	377	502	628	754	879

#### FUEL CONSUMPTION RATES\*

##### Natural Gas – m<sup>3</sup>/hr (ft<sup>3</sup>/hr)

Percent Load	Standby	Prime
25%	25.9 (915)	23.3 (824)
50%	1,568 (44.4)	1,411 (40.0)
75%	59.9 (2,117)	53.9 (1,905)
100%	74.0 (2,613)	66.6 (2,352)

\* Fuel supply installation must accommodate fuel consumption rates at 100% load.

#### COOLING

		Standby	Prime
Air Flow (Inlet Air Combustion and Radiator)	m <sup>3</sup> /min (ft <sup>3</sup> /min)	228.3 (8,062)	228.3 (8,062)
Coolant Flow	lpm (gpm)	333 (88)	333 (88)
Coolant System Capacity	L (gal)	54.9 (14.5)	54.9 (14.5)
Heat Rejection to Coolant	BTU/hr (kW)	654,209 (191.7)	542,993 (159.1)
Maximum Operating Ambient Temperature	°C (°F)	50 (122)	50 (122)
Maximum Operating Ambient Temperature (Before Derate)		See Bulletin No. 019927ASSD	
Maximum Radiator Backpressure	kPa (in H <sub>2</sub> O)	0.12 (0.5)	0.12 (0.5)

#### COMBUSTION AIR REQUIREMENTS

	Standby	Prime
Flow at Rated Power m <sup>3</sup> /min (cfm)	4.0 (140)	3.6 (124)

#### ENGINE

		Natural Gas	
		Standby	Prime
Rated Engine Speed	rpm	1,500	1,500
Horsepower at Rated kW	hp	268	242
Piston Speed	m/min (ft/min)	450 (1,477)	450 (1,477)
BMEP	(kPa) psi	1,524 (221)	1,220 (177)

#### EXHAUST

		Standby	Prime
Exhaust Flow (Rated Output)	m <sup>3</sup> /min (cfm)	35.4 (1,250)	33.3 (1,175)
Maximum Exhaust Backpressure	kPa (inHg)	2.54 (0.75)	2.54 (0.75)
Exhaust Temp (Rated Output - Post Silencer)	°C (°F)	723 (1,334)	664 (1,227)

Deration – Operational characteristics consider maximum ambient conditions. Derate factors may apply under atypical site conditions.

Please contact a Generac Power Systems Industrial Dealer for additional details. All performance ratings in accordance with ISO3046, BS5514, ISO8528, and DIN6271 standards.

Standby - See Bulletin 0187500SSB

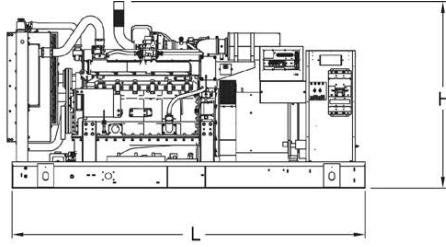
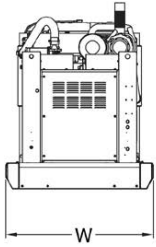
Prime - See Bulletin 0187510SSB

# SG200/PG180 | 14.2L | 250 kVA

## INDUSTRIAL SPARK-IGNITED GENERATOR SET

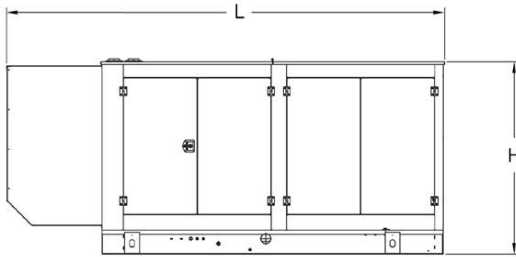
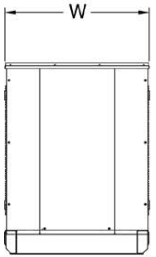
Generac International Products

### DIMENSIONS AND WEIGHTS\*



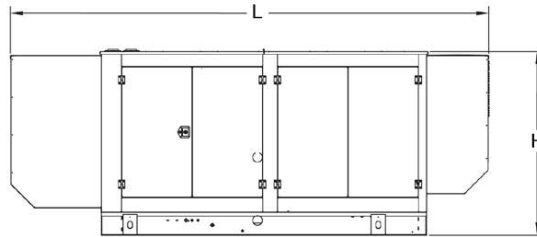
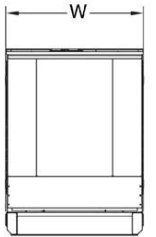
#### OPEN SET (Includes Exhaust Flex)

L x W x H - mm (in)	3,455 (136.0) x 1,463 (57.6) x 1,724 (67.9)
Weight - kg (lbs)	2,736 (6,031)



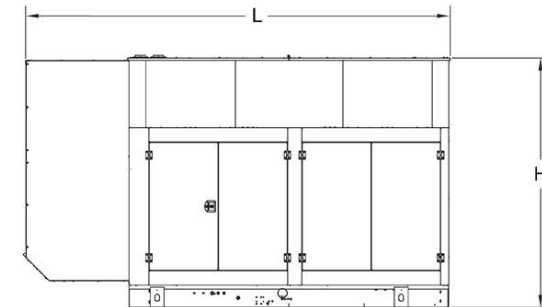
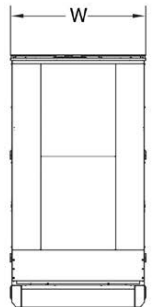
#### STANDARD ENCLOSURE

L x W x H - mm (in)	4,437 (174.7) x 1,460 (57.5) x 1,976 (77.8)
Weight - kg (lbs)	Steel: 3,445 (7,596) Aluminum: 3,085 (6,801)



#### LEVEL 1 ACOUSTIC ENCLOSURE

L x W x H - mm (in)	5,085 (200.2) x 1,460 (57.5) x 1,976 (77.8)
Weight - kg (lbs)	Steel: 3,655 (8,059) Aluminum: 3,175 (7,000)



#### LEVEL 2 ACOUSTIC ENCLOSURE

L x W x H - mm (in)	4,588 (180.7) x 1,460 (57.5) x 2,725 (107.3)
Weight - kg (lbs)	Steel: 3,915 (8,632) Aluminum: 3,287 (7,247)

\* All measurements are approximate and for estimation purposes only.

**YOUR FACTORY RECOGNIZED GENERAC INDUSTRIAL DEALER**

Specification characteristics may change without notice. Please contact a Generac Power Systems Industrial Dealer for detailed installation drawings.

## ANEXO G. DEFINICIONES Y SIGLAS

**AGA:** Asociación Americana de Gas

**Blowdown:** Sistema de seguridad de un equipo o proceso, que al activarse da inicio a una purga o alivio de presión

**CAPEX:** Costos de inversión de capital

**CDO:** Formación Ciénaga de Oro

**City Gate:** Corresponde a la estación donde el productor entrega el gas a un transportador que hace parte de la red de distribución nacional (SNT), generalmente son instalaciones donde se odoriza y reduce la presión del gas para transferirlo al consumidor.

**CPF:** Facilidad central de procesos, por sus siglas en inglés, corresponde a las plantas centrales de procesamiento de hidrocarburos

**Downstream:** Corresponde a la fase de transporte, distribución, refinamiento, procesamiento y comercialización de los hidrocarburos dentro de su cadena de valor

**Emisiones fugitivas:** Emisiones de gas que no han sido planeadas ni controladas en la actividad industrial, presentes en eventos como fugas o evaporaciones, difíciles de detectar y cuantificar

**Gas asociado:** Gas que se encuentra disuelto en crudo o de forma libre en los yacimientos de aceite, que al alcanzar la superficie se gasifica debido a la caída de presión; este tiene la oportunidad de ser empleado en la industria, quemado o liberado a la atmosfera.

**Gas de flasheo:** Gas producido a partir de la despresurización o caída de presión de la mezcla multifásica de fluidos, en el cual se vaporizan los componentes volátiles del fluido y se liberan a la atmosfera como gas de venteo o se dirigen a cabeza de alivios para ser quemado en tea.

**Gas residual:** Gas o vapor venteado o aliviado durante el proceso productivo de hidrocarburos, el cual se quema en tea, también se conoce como gas de alivio o gas de venteo.

**GE:** Grupo electrógeno, generador eléctrico a través de motor de combustión interna

**GGFR:** Gas Flaring Reduction Partnership, asociación público privada de apoyo de la industria O&G y gobiernos nacionales en sus esfuerzos para reducir la quema de gas

**GMI:** Iniciativa global de metano, asociación público privada que se enfoca en reducir las emisiones de metano a nivel mundial, promoviendo la disminución, recuperación y uso del metano como fuente de energía.

**GN:** Gas natural, fuente de energía no renovable, constituida por mezcla de hidrocarburos gaseosos

**GTL:** Proceso de refinación, para convertir gas en hidrocarburos líquidos de cadena más larga como gasolina o diésel.

**IAM:** Gestión integrada de activos

**KOD:** Knockout drum, equipo acumulador de líquidos, el cual es instalado aguas arriba de una tea

**MCF:** Miles de pies cúbicos de gas

**MCFD:** Miles de pies cúbicos de gas por día

**MMCFD:** Millones de pies cúbicos de gas por día

**OPEX:** Costos de operación

**O&G:** Oil and Gas, sector de hidrocarburos

**O&M:** Operación y mantenimiento

**Overhaul:** Mantenimiento mayor de un equipo

**SCADA:** Sistema informático dedicado principalmente a la supervisión del funcionamiento de la estación de tratamiento y el punto de entrega de transferencia y custodia, compuesto por sistemas de medición, sensores de presión y temperatura, que se conectan a una red informática inalámbrica que permite el monitoreo de las condiciones del proceso.

**Shutdown:** Sistema de seguridad de la planta, que al activarse cierran los procesos o

interrumpen el flujo de fluidos

**SNT:** Sistema Nacional de transporte de gas

**TEA:** Equipo empleado en facilidades de producción, que garantiza la quema de gas de alivio de manera controlada y menos agresiva ambientalmente

**TEG:** Trietilenglicol.

**UPME:** Unidad de Planeación Minero Energética

**VIM:** Valle Inferior del Magdalena